

ATV • 2-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
<b>Polaris</b>											
<b>Sportsman 90</b> <b>Scrambler</b> <b>Predator 90</b>	2001-05	52 x 41.9	52.00 52.50 53.00 53.50			839M05200 839M05250 839M05300 839M05350	\$92.00   \$102.00	2047CD 2067CD 2087CD 2106CD	S538  CW12		
<b>Trail Boss 250 4x4</b> <b>Scrambler 250</b> <b>Trail Blazer 250</b>	1985-05	72 x 60	72.00 72.50 73.00 73.50 74.00	PK1084 PK1085 PK1086 PK1087 PK1088	\$168.68   \$178.68	536M07200 536M07250 536M07300 536M07350 536M07400	\$128.00   \$138.00	2835CD 2854CD 2874CD 2894CD 2913CD	S459  CW18	W5326 1990-05 \$22.59	B1014 \$18.09
<b>ATV 300</b> Pro-Lite®	1994-00	74.5 x 65	74.50 75.00 75.50 76.00 76.50	PK1516 PK1517 PK1518 PK1519 PK1520	\$155.81   \$165.52	721M07450 721M07500 721M07550 721M07600 721M07650	\$118.00   \$128.00	2933TD 2953TD 2973TD 2992TD 3012TD	S513  CW18	W5667 \$22.59	B1014 \$18.09
<b>Trail Boss 350</b>	1990-93	80 x 70	80.00 80.50 81.00 81.50 82.00	PK1647 PK1648 PK1649 PK1650 PK1651	\$186.76   \$196.67	639M08000 639M08050 639M08100 639M08150 639M08200	\$142.00   \$152.00	3150TD 3169TD 3189TD 3209TD 3228TD	S278  CW18	W5423 \$26.58	B1002 \$18.09
<b>ATV 400</b>	1995-03	83 x 70	83.00 83.25 83.50 84.00 84.50 85.00	PK1106 PK1107 PK1108 PK1109 PK1110 PK1111	\$193.33    \$203.33	675M08300 675M08325 675M08350 675M08400 675M08450 675M08500	\$142.00    \$152.00	3268TD 3278TD 3287TD 3307TD 3327TD 3347TD	S278  CW18	W5517 \$33.24	B1002 \$18.09

ATV • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
<b>Polaris</b>											
<b>Sportsman 90</b> <b>Outlaw 90</b> 10.5:1 Comp.	2007-14	47 x 51	47.00 47.50 48.00 48.50 49.00			40122M04700 40122M04750 40122M04800 40122M04850 40122M04900	\$128.00   \$138.00	1850XE 1870XE 1890XE 1909XE 1929XE	S592  CW13		
<b>Outlaw 450 MXR</b> 11:1 Comp. ArmorGlide® skirt coat	2008-10	89 x 72	89.00	PK1445	\$263.11	4941M08900	\$210.00	8900ZC	S641  W5509	W5883 \$53.11	
<b>Outlaw 450 MXR</b> 12:1 Comp. ArmorGlide® skirt coat	2008-10	89 x 72	89.00	PK1447	\$289.11	4942M08900	\$236.00	8900ZC	S553  CW20	W5883 \$53.11	
<b>Outlaw 450 MXR</b> 13.5:1 Comp. ArmorGlide® skirt coat	2008-10	89 x 72	89.00			4959M08900	\$236.00	8900ZC	S641  W5509	W5883 \$53.11	
<b>Xplorer 500</b> <b>Sportsman 500</b> <b>Scrambler 500</b> <b>Ranger 500</b> <b>Magnum 500</b> <b>Big Boss 500</b> <b>ATP 500</b> <i>Cylinder boring required for oversizes</i> 10.2:1 Comp.	1997 1996-08 1997-08 1999-07 1996-03 1998 2004-05	92 x 75	92.00 92.50 93.00	PK1652 PK1653 PK1654	\$249.36	4677M09200 4677M09250 4677M09300	\$182.00	3622XC 3642XC 3661XC	S591  CW23	W5747 1996-13 \$61.07	
<b>Predator</b> 12.5:1 High Comp. <i>Must resleeve to big bore</i>	2003-07	99.2 x 64.6	99.20 104.83	PK1645 PK1646	\$270.21 \$286.84	4807M09920 4914M10483	\$182.00 \$222.00	3905XK 4127GFX	S626  W5860	99.2mm W6195 2003-04 \$83.78	104.83mm W6196 2003-04 \$83.78

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Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
<b>Polaris</b>											
<b>Outlaw 500</b>	2006-07	99.2	99.20	<b>PK1645</b>	\$270.21	4807M09920	\$182.00	3905XX	S626	99.2mm	104.83mm
<b>Outlaw 500 LE</b> <i>Resleeving required for oversize</i>	2007	x 64.6	104.83	<b>PK1646</b>	\$286.84	4914M10483	\$222.00	4127GFX	W5860	W6195 2003-04 \$83.78	W6196 2003-04 \$83.78
<b>Outlaw 525</b> 11:1 Stock Comp.	2007-11	95 x 72	95.00 97.00	<b>PK1850</b>	\$389.37	4731M09500 4731M09700	\$210.00	9500ZS 9700ZS	S641  CW20	W5885 \$79.37	
<b>Outlaw 525</b> 12.5:1 High Comp.	2007-11	95 x 72	95.00 97.00	<b>PK1851</b>	\$315.37	4732M09500 4732M09700	\$236.00	9500ZS 9700ZS	S641  CW20	W5885 \$79.37	
<b>Ranger RZR 570</b> 10.2:1 Comp. ArmorGlide® skirt coat	2012-13	99 x 73.6	99.00			40105M09900	\$182.00	3895VM	S747  W5590		
<b>Sportsman 800</b> <b>Ranger RZR800</b> 10.2:1 Comp. ArmorGlide® skirt coat	2005-12 2007-14	80 x 76.5	80.00 82.00	<b>PK1861</b>	\$336.96	4961M08000 4961M08200	\$152.00 \$182.00	8000XX 8200XX	S524  CW18	80mm W6804 \$72.78	82mm W6940
<b>Sportsman 800</b> <b>Ranger RZR800</b> 11:1 Comp. ArmorGlide® skirt coat	2005-12 2007-14	80 x 76.5	80.00 82.00	<b>PK1862</b>	\$363.38	4962M08000 4962M08200	\$152.00 \$182.00	8000XX 8200XX	S524  CW18	80mm W6804 \$72.78	82mm W6940
<b>Sportsman 800</b> <b>Ranger RZR800</b> 12:1 Comp. ArmorGlide® skirt coat	2005-12 2007-14	80 x 76.5	80.00 82.00	<b>PK1863</b>	\$392.44	4963M08000 4963M08200	\$152.00 \$182.00	8000XX 8200XX	S524  CW18	80mm W6804 \$72.78	82mm W6940
<b>Sportsman 850</b> <b>Forest 850</b> <b>XP 850 HO</b> Stock Comp. ArmorGlide® skirt coat	2010-14	87 x 71	87.00			40106M08700	\$152.00	8700XX	S549  W5509		
<b>Ranger RZR XP 900</b> <b>RZR XP 4 900 4x4</b> 10.6:1 Stock Comp. ArmorGlide® skirt coat	2011-14 2012-14	93 x 64.5	93.00			40045M09300	\$182.00	9300XX	S641  W5509	W6914 \$94.95	
<b>Ranger RZR XP 900</b> <b>RZR XP 4 900 4x4</b> 12.5:1 High Comp. ArmorGlide® skirt coat	2011-14 2012-14	93 x 64.5	93.00			40046M09300	\$202.00	9300XX	S641  W5509	W6914 \$94.95	
<b>Ranger RZR XP 900</b> <b>RZR XP 4 900 4x4</b> 11:1 High Comp. ArmorGlide® skirt coat	2011-14 2012-14	93 x 64.5	95.00			40092M09500	\$202.00	9500XX	S641  W5509	W6914 \$94.95	
<b>Ranger RZR XP 900</b> <b>RZR XP 4 900 4x4</b> 12.5:1 High Comp. ArmorGlide® skirt coat	2011-14 2012-14	93 x 64.5	95.00			40093M09500	\$202.00	9500XX	S641  W5509	W6914 \$94.95	
<b>Ranger RZR XP 1000</b> 11:1 High Comp. <b>NEW!</b> ArmorGlide® skirt coat	2014	93 x 73.5	93.00			40128M09300	\$202.00	9300XX	S641  W5509		

## Motorcycle • 2-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
<b>Rotax, ATK</b>											
<b>Rotax 250</b> Pro-Lite®	1996-01	67.5 x 69.8	67.50			701M06750	\$152.00	2658CS	S477  CW18	W5566 \$20.41	B1003 \$16.96

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.  
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.  
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.