

## Personal Water Craft • Arctic Cat • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Arctic Cat</b>											
<b>650cc</b> Twin Cylinder		76	639	76.00	0.31	632M07600	\$128.00	2992TD	S461	W5387	B1024
<b>Barracuda 640</b>	1994-95	x	652	76.50	0.81	632M07650		3012TD		\$51.84	\$18.09
<b>Daytona 640</b>	1993-95	71	661	77.00	1.31	632M07700		3032TD	CW20		
<b>Monte Carlo 640</b>	1994-97										
<b>Montego 640</b>	1994-97			76.00	0.31	WK1084	\$313.05				
<b>Montego Deluxe 640</b>	1994-97			76.50	0.81	WK1085					
<b>Tigershark 640</b>	1993			77.00	1.31	WK1086					
<b>TS 640</b>	1998-99										
<b>TSL 640</b>	1998										
<i>Note: *0.31 not standard • Replacement must be bored.</i>											
<b>900cc</b> Triple Cylinder		76.5	896	76.50	STD	2349M07650	\$118.00	3012TDW	S512	W5591	B1024
<b>Monte Carlo 900</b>	1996	x	998	80.50	4.00	2349M08050	\$128.00	3169TD		\$92.24	\$18.09
<b>Tigershark 900</b>	1995	65							CW20		
<i>Nikasil Bore - Cylinder sleeving required for 76.5 &amp; 80.5mm bore.</i>											
				76.50	STD	WK1093	\$418.68				
				80.00	4.00	WK1127	\$460.98				
<b>1000cc</b> Triple Cylinder		81	1000	81.00	STD	2394M08100	\$118.00	3189KD	S539	W5591	
<b>Daytona 1000</b>	1997	x	1100	85.00	4.00	718M08500	\$152.00	3347KD		\$87.85	
<b>Monte Carlo 1000</b>	1997	64.6							CW22		
<i>Nikasil Bore - Cylinder sleeving required for 85mm bore</i>											
				81.00	STD	WK1216	\$459.83				
				85.00	4.00	WK1217	\$548.56				
<b>Kawasaki</b>											
<b>300cc</b> Single Cylinder		76	295	76.00	STD	549M07600	\$118.00	2292TD	S513	W5291	B1022
<b>300 SX</b>	1987-91	x	299	76.50	0.50	549M07650		3012TD		\$28.55	\$16.96
<b>JS300</b>	1986-88	64.9	303	77.00	1.00	549M07700		3032TD	CW18		
			307	77.50	1.50	549M07750	\$128.00	3051TD			
			311	78.00	2.00	549M07800		3071TD			
				76.00	STD	WK1026	\$146.55				
				76.50	0.50	WK1027					
				77.00	1.00	WK1028					
				77.50	1.50	WK1029	\$156.55				
				78.00	2.00	WK1030					
<b>440cc</b> Twin Cylinder		68	442	68.50	0.50	2084M06850	\$118.00	2697CD	S259	W5293	B1021
<b>JS440</b>	1976-92	x	449	69.00	1.00	2084M06900		2717CD		\$39.29	\$16.96
		60	455	69.50	1.50	2084M06950	\$128.00	2736CD	CW16		
				68.50	0.50	WK1002	\$259.64				
				69.00	1.00	WK1003					
				69.50	1.50	WK1004	\$279.88				
<b>475cc Big Bore Kit</b> Twin Cylinder		71	475	71.00	STD	423M07100	\$142.00	2795CD	S259	W5294	B1021
<b>JS440</b>	1976-92	x	481	71.50	0.50	423M07150		2815CD		\$39.29	\$16.96
		60	488	72.00	1.00	423M07200		2835CD	CW16		
<i>Aluminum Cylinder only Cylinder sleeving required</i>											
			496	72.50	1.50	423M07250	\$152.00	2854CD			
			502	73.00	2.00	423M07300		2874CD			
				71.50	0.50	WK1007	\$319.81				
				72.00	1.00	WK1008					
				73.00	2.00	WK1010	\$342.81				
<b>550cc</b> Twin Cylinder		75	531	75.00	STD	516M07500	\$118.00	2953TC	S259	W5295	B1021
<b>550SX</b>	1989-91	x	537	75.50	0.50	516M07550		2973TC		\$41.92	\$16.96
<b>JS550</b>	1982-88	60	544	76.00	1.00	516M07600		2992TC	CW16		
			551	76.50	1.50	516M07650	\$128.00	3012TC			
			559	77.00	2.00	516M07700		3032TC			
<i>Crankcase cleanup required for 76.5 &amp; 77mm bore</i>											
				75.00	STD	WK1011	\$275.65				
				75.50	0.50	WK1012					
				76.00	1.00	WK1013					
				76.50	1.50	WK1014	\$297.22				
				77.00	2.00	WK1015					

# Personal Water Craft • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag			
<b>Kawasaki</b>															
<b>550cc</b> Twin Cylinder <b>550 SX</b>  Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore	1992-95	75 x 60	531	75.00	STD	608M07500	\$118.00	2953TD	S259	W5296	B1021	Electronics			
			537	75.50	0.50	608M07550		2973TD			\$50.02	\$16.96	Fuel Management		
			544	76.00	1.00	608M07600		2992TD	CW16				Crankshafts		
			551	76.50	1.50	608M07650		3012TD					Valves Train		
				75.00	STD	WK1045	\$284.99						Clutch		
			75.50	0.50	WK1046							<b>Top End:</b>			
			76.00	1.00	WK1047							Aprilia			
<b>650cc</b> Twin Cylinder <b>650 SX</b> <b>SC 650</b> <b>TS 650</b> <b>X-2 (650)</b>	1987-93 1991-95 1989-96 1986-95	76 x 70	635	76.00	STD	549M07600	\$118.00	2992TD	S513	W5297	B1022	Arctic Cat			
			643	76.50	0.50	549M07650		3012TD			\$47.31	\$16.96	BMW		
			657	77.00	1.00	549M07700		3032TD	CW18				Cagiva		
			660	77.50	1.50	549M07750		3051TD						Can-Am	
			668	78.00	2.00	549M07800		3071TD						Ducati	
			76.00	STD	WK1016	\$287.23						Gas Gas			
			76.50	0.50	WK1017							GM Speedway			
			77.00	1.00	WK1018							Honda			
			77.50	1.50	WK1019	\$309.42						Husaberg			
			78.00	2.00	WK1020							Husqvarna			
<b>750cc</b> Twin Cyl./Small Pin/20mm <b>750 SS</b> <b>750 SX</b> <b>750 ZXi</b> <b>ST 750</b> <b>STS 750</b> <b>Super Sport Xi 750</b> <b>XiR 750</b>  Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore.	1992-95 1992-95 1995 1993-95 1995 1993-95 1994	80 x 74	743	80.00	STD	813M08000	\$118.00	3150KD	S650	W6211	W5503	B1023			
			752	80.50	0.50	813M08050		3169KD			80-83mm	85-	\$18.09	Honda	
			760	81.00	1.00	813M08100		3189KD	CW20		\$85.00	85.5mm		Husaberg	
			771	81.50	1.50	813M08150		3207KD				\$56.93		Husqvarna	
			779	82.00	2.00	813M08200		3228KD						Jawa	
			795	83.00	3.00	813M08300		3268KD						Indian	
			840	85.00	5.00	813M08500		3347KD						Kawasaki	
			849	85.50	5.50	813M08550		3367KD						KTM	
						80.00	STD	WK1059	\$339.38						Polini
						80.50	0.50	WK1060							Polaris
			81.00	1.00	WK1061							Rotax, ATK			
			81.50	1.50	WK1062	\$363.03						Suzuki			
			82.00	2.00	WK1063							Triumph			
			83.00	3.00	WK1090							VOR			
			85.00	5.00	WK1091							Yamaha			
			85.50	5.50	WK1092							<b>PWC</b>			
<b>750cc</b> Twin Cyl./Big Pin/22mm <b>750 SS</b> <b>750 STX</b> <b>750 ZXi</b> <b>STS 750</b> <b>Super Sport Xi 750</b> <b>Xi Sport 750</b>  Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore.  Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	1996-97 1998 1996-97 1996-97 1996-97 1998-99	80 x 74	743	80.00	STD	809M08000	\$118.00	3150KD	S662	W6211	W5779	B1030			
			752	80.50	0.50	809M08050		3169KD			80-83mm	84-	\$18.09	Kawasaki	
			760	81.00	1.00	809M08100		3189KD	CW22		\$80.95	84.5mm		KTM	
			771	81.50	1.50	809M08150		3207KD				\$49.83		Polini	
			779	82.00	2.00	809M08200		3228KD						Polaris	
			795	83.00	3.00	809M08300		3268KD						Rotax, ATK	
			820	84.00	4.00	809M08400		3307KD						Suzuki	
			830	84.50	4.50	809M08450		3327KD						Triumph	
						80.00	STD	WK1241	\$339.38						VOR
						80.50	0.50	WK1242							Yamaha
			81.00	1.00	WK1243							<b>PWC</b>			
			81.50	1.50	WK1244	\$363.03						Sleeves			
			82.00	2.00	WK1245							Rings			
			83.00	3.00	WK1261	\$327.86						Accessories			
			84.00	4.00	WK1262										
			84.50	4.50	WK1263										
<b>750cc</b> Twin Cylinder/Race Part <b>750 SXi</b> <b>750 SXi Pro</b>  Electra Coated Special boost hole & reed cut away	1995-96 1998-02	80 x 74	791	82.50	2.50	810M08250	\$182.00	8250KB	S640	W6211	B1030				
			800	82.96	2.96	810M08296		8300KB			1996-02	\$18.09			
											CW22	\$80.95			
<b>800cc</b> <b>800 SX-R</b>	2003-10	82 x 74	782	82.00	STD	837M08200	\$138.00	3228KD	S662	W6197	B1030				
			791	82.50	0.50	837M08250		3248KD			\$62.73	\$18.09			
			800	82.96	0.96	837M08296	\$158.00	3268KD	CW22						

**WK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

• Individual pistons include: Rings, pins & clips.

## Personal Water Craft • Kawasaki • Polaris

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
<b>Kawasaki</b>												
<b>900cc</b> Triple Cylinder <b>900 STS</b> <b>900 STX</b> <b>900 ZXi</b>		73	891	73.00	STD	659M07300	\$138.00	2874CD	S512	W5459	B1023	
	2001-02	x	903	73.50	0.50	659M07350		2894CD		\$108.08	\$18.09	
	1997-06	71	915	74.00	1.00	659M07400		2913CD	CW20			
	1995-97		928	74.50	1.50	659M07450	\$158.00	2933CD				
					73.00 73.50 74.00 74.50	STD 0.50 1.00 1.50	WK1100 WK1101 WK1102 WK1103	\$488.62   \$532.86				
<b>1100cc</b> Triple cylinder/Big pin <b>1100 STX</b> <b>1100 ZXi</b>  <i>Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore</i>  <i>Replaces 733 series with KD rings, stronger forging and stronger 22mm pin</i>		80	1071	80.00	STD	809M08000	\$118.00	3150KD	S662	W5522	W5780	B1030
	1997-99	x	1083	80.50	0.50	809M08050		3169KD		80-	82-	\$18.09
	1996-03	71	1097	81.00	1.00	809M08100		3189KD	CW22	81.5mm	84.5mm	
			1106	81.50	1.50	809M08150	\$128.00	3207KD		\$116.17	\$99.75	
			1125	82.00	2.00	809M08200		3228KD				
			1151	83.00	3.00	809M08300		3268KD				
			1179	84.00	4.00	809M08400		3307KD				
			1193	84.50	4.50	809M08450		3327KD				
					80.00 80.50 81.00 81.50 82.00 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00 4.00	WK1246 WK1247 WK1248 WK1249 WK1250 WK1264 WK1265	\$506.93   \$544.23 \$527.81				
	<b>1200cc</b> Triple cylinder <b>Ultra 150 (1200)</b>  <i>Cylinder sleeving or replating required for oversizes</i>		80	1176	80.00	STD	749M08000	\$128.00	3150TD	S598	W5781	B1075
1999-05		x	1191	80.50	0.50	749M08050		3169TD		\$186.12	\$18.09	
				80.00 80.50	STD 0.50	WK1267 WK1268	\$586.88					
<b>1500cc</b> 4-cylinder <b>Ultra 260 LX</b> <b>Ultra 260 X</b> 8.4:1 Stock comp. ArmorGlide® skirt coat		83	1498	83.00	STD	40048M08300	\$159.00	8300XX	S624			
	2009-10	x	69.2						CW28			
<b>1500cc</b> 4-cylinder <b>Ultra LX</b> <b>STX 15-F</b> <b>STX</b> 10.6:1 Stock comp. ArmorGlide® skirt coat		83	1498	83.00	STD	40052M08300	\$159.00	3268XG	S561			
	2007-12	x										
	2004-12	69.2							CW21			
	2009-10											
<b>Polaris</b>												
<b>650cc</b> Triple cylinder <b>SL 650</b> <b>SL 650 STD</b>		65	647	65.00	STD	624M06500	\$128.00	2559CD	S280	W5325	B1014	
	1992-95	x	665	66.00	1.00	624M06600		2598CD		\$70.42	\$18.09	
	1995	65		65.00 66.00	STD 1.00	WK1064 WK1066	\$448.64		CW18			
<b>700cc</b> Twin cylinder <b>Freedom 700</b> <b>Hurricane 700</b> <b>SL 700</b> <b>SL 700 Deluxe</b> <b>SLH 700</b> <b>SLT 700</b> <b>SLTH 700</b> <b>Virage 700</b>		81	700	81.00	STD	700M08100	\$128.00	3189TD	S512	W5523	B1039	
	2002-04	x	710	81.50	0.50	700M08150		3209TD		1996-00	\$18.09	
	1996-97	68	718	82.00	1.00	700M08200		3228TD	CW20	\$54.17		
	1996-97		726	82.50	1.50	700M08250	\$138.00	3248TD				
	1997		734	83.00	2.00	700M08300		3268TD				
	1998-01				81.00	STD	WK1137	\$309.70				
	1996-97				81.50	0.50	WK1138					
	1998-99				82.00	1.00	WK1139					
	2002-04				82.50 83.00	1.50 2.00	WK1140 WK1141	\$332.47				