

Motorcycle • 2-Stroke		Std. Bore x Stroke (mm)		Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Honda													
CR80R	1980-82	49.5	49.50				450M04950	\$108.00	1949CD	S538	W5657	B1015	
		x	50.00				450M05000		1969CD		\$22.34	\$15.82	
		41.4	50.50				450M05050		1988CD	CW12			
			51.00				450M05100	\$118.00	2008CD				
			51.50				450M05150		2028CD				
CR80R	1983	49.5	50.00				493M05000	\$108.00	1969CD	S538	W4022	B1015	
		x	50.50				*493M05050	B.O.D.	1988CD		\$22.34	\$15.82	
		41.4	51.00				493M05100	\$108.00	2008CD	CW12			
			51.50				493M05150	\$118.00	2028CD				
CR80R	1984	49.5	50.00				509M05000	\$108.00	1969CD	S538	W4023	B1015	
		x	50.50				509M05050		1988CD		\$22.34	\$15.82	
		41.4	51.00				509M05100	\$118.00	2008CD	CW12			
CR80R Pro-Lite® International Bore - Not available in the U.S.	1986-02	46	46.00				668M04600	\$98.00	1810CS	S517	W5221 W6136	B1012	
		x								CW14	1986-91 1992-02	\$29.86 \$27.91	\$15.82
CR80R GP Style Electra Coated	1986-02	47	47.00				798M04700	\$108.00	1850CS	S517	W5221 W6136	B1012	
		x								CW14	1986-91 1992-02	\$29.86 \$27.91	\$15.82
CR80R Pro-Lite® Nikasil Bore	1986-91	47	47.00		PK1146	\$143.68	643M04700	\$98.00	1850CS	S517	W5221	B1012	
		x	47.50				643M04750		1869CS		\$29.86	\$15.82	
		47.8	48.00		PK1148		643M04800		1890CS	CW14			
			49.00				643M04900	\$108.00	1929CS				
CR80R Pro-Lite® Nikasil Bore	1992-02	47	47.00		PK1269	\$141.73	643M04700	\$98.00	1850CS	S517	47-48mm 49mm	B1012	
		x	47.50		PK1270		643M04750		1869CS		W6136 W5356	\$15.82	
		47.8	48.00		PK1271		643M04800		1890CS	CW14	\$27.91 \$27.91		
			49.00		PK1272	\$151.73	643M04900	\$108.00	1929CS				
CR80R Supermini	1993-03 2003-06	52	52.00		PK1185	\$181.73	766M05200	\$138.00	2047CS	S288	W5973	B1012	
		x								CW14	\$27.91	\$15.82	
		47.8											
CR85R Pro-Lite® Nikasil Bore	2003-07	47.5	47.50		PK1214	\$125.91	833M04750	\$98.00	1869CS	S517	47-48mm 50.5mm	B1080	
		X	48.00		PK1215		833M04800		1890CS		W6136 W5973	\$16.96	
		47.8	48.50		PK1216		833M04850		1909CS	CW14	48.5-50mm		
			49.50		PK1217	\$135.91	833M04950	\$108.00	1949CS			W5356	
			50.50		PK1218		833M05050		1988CS			\$27.91	
CR85R GP Style Electra Coated	2003-07	47.5	47.50				838M04750	\$108.00	1869CS	S517	W6136	B1080	
		X								CW14	2003-06	\$16.96	
		47.8									\$27.91		

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead time.





Motorcycle • 2-Stroke



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Honda

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
MT125 CR125M	1973-78 1973-78 1979	56 x 50	56.00 56.50 57.00 57.50 58.00			339M05600 339M05650 339M05700 339M05750 339M05800	\$128.00 \$148.00	2205CD 2224CD 2244CD 2264CD 2284CD	S394 CW14	W5725 \$32.77	B1018 \$15.82
CR125R Chrome Bore - Standard	1979	56 x 50	56.00 56.50 57.00 57.50			430M05600 448M05650 448M05700 448M05750	\$128.00 \$148.00	2205CDM 2224CD 2244CD 2264CD	S394 <i>Pin not included</i> CW14	W5680 \$29.86	B1018 \$15.82
CR125R	1980-84	55.5 x 50	55.50 56.00 56.50 57.00 57.50			448M05550 448M05600 448M05650 448M05700 448M05750	\$128.00 \$148.00	2185CD 2205CD 2224CD 2244CD 2264CD	S394 <i>Piston pin not included</i> CW14	W5680 (1979-80) \$29.86 W4025 1983 W4027 1984 \$24.16 \$35.57	B1018 \$15.82
CR125R Pro-Lite®	1985-86	54 x 54	54.00 54.50 55.00 55.50 56.00			518M05400 518M05450 518M05500 518M05550 518M05600	\$128.00 \$148.00	2126CD 2146CD 2165CD 2185CD 2205CD	S485 CW14	W4027 1985 W4894 1986 \$35.57 \$35.57	B1006 \$15.82
CR125R Pro-Lite® <i>Modify Power Valve for .040 and longer</i>	1987	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1656	\$183.67	553M05400 553M05450 553M05500 553M05550 553M05600	\$128.00 \$148.00	2126CS 2146CS 2165CS 2185CS 2205CS	S288 CW14	W5270 \$39.85	B1018 \$15.82
CR125R Pro-Lite® <i>1989 model - Nikasil Bore</i>	1988-89	54 x 54.5	54.00 54.50 55.00 55.50 56.00	PK1717	\$183.67	564M05400 564M05450 564M05500 564M05550 564M05600	\$128.00 \$148.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5270 \$39.85	B1001 \$15.82
CR125R Pro-Lite® Nikasil Bore	1990-91	54 x 54.5	54.00 54.50 55.00			595M05400 595M05450 595M05500	\$118.00	2126CS 2146CS 2165CS	S467 CW15	W5318 \$39.85	B1001 \$15.82
CR125R Pro-Lite® Nikasil Bore	1992-97	54 x 54.5	54.00 54.50 55.00 56.00	PK1164 PK1165 PK1166 PK1167	\$171.77 \$195.77	676M05400 676M05450 676M05500 676M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2205CS	S467 CW15	54-55mm 56mm W5318 W5964 \$39.85	B1001 \$15.82
CR125R <i>Racers Choice GP Style</i> Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Longer skirt than stock. Nikasil Bore	1995-97	54 x 54.5	54.00 56.00	PK1575	\$205.77	762M05400 762M05600	\$152.00 \$162.00	2126CSA 2205CS	S632 CW15	54mm 56mm W5318 W5964 \$39.85	B1001 \$15.82
CR125R Pro-Lite® Nikasil Bore	1998-99	54 x 54.5	54.00 54.50 55.00 56.00	PK1253 PK1254 PK1255 PK1256	\$173.67 \$197.67	676M05400 676M05450 676M05500 676M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2205CS	S467 CW15	54-55mm 56mm W5684 W5965 \$39.85	B1001 \$15.82
CR125R <i>Racers Choice GP Style</i> Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Longer skirt than stock. Nikasil Bore	1998-99	54 x 54.5	54.00 56.00	PK1577	\$205.67	762M05400 762M05600	\$152.00 \$162.00	2126CSA 2205CS	S632 CW15	54mm 56mm W5684 W5965 \$39.85	B1001 \$15.82
CR125R Pro-Lite® Nikasil Bore	2000	54 x 54.5	54.00 54.50 55.00 56.00	PK1257 PK1260	\$176.50 \$204.81	676M05400 676M05450 676M05500 676M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2205CS	S467 CW15	54-55mm 56mm W5847 W5966 \$42.68 \$46.99	B1001 \$15.82

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke		Std. Bore x Stroke (mm)		Bore (mm)		Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Honda													
Racers Choice GP Style CR125R Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Longer skirt than stock. Nikasil Bore	2000-02	54	54.00	54.00	56.00	PK1579	\$214.82	762M05400	\$152.00	2126CSA	S632	54mm 56mm	B1001
		x	54.5			PK1580	\$224.82	762M05600	\$162.00	2205CS	CW15	W6020 W5903	\$42.68
CR125R Pro-Lite® Nikasil Bore	2001-02	54	54.00	54.00	55.00	PK1261	\$176.50	676M05400	\$118.00	2126CS	S467	54-55mm 56mm	B1001
		x	54.5			PK1262	\$200.50	676M05450	\$142.00	2146CS		W6020 W5903	\$42.68
Racers Choice GP Style CR125R Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Longer skirt than stock. Nikasil Bore	2003	54	54.00	54.00	56.00	PK1581	\$214.82	762M05400	\$152.00	2126CSA	S632	54mm 56mm	B1001
		x	54.5			PK1582	\$224.82	762M05600	\$162.00	2205CS		CW15	W6104 W6127
CR125R Pro-Lite® Nikasil Bore	2003	54	54.00	54.00	55.00	PK1265	\$180.82	676M05400	\$118.00	2126CS	S467	54-55mm 56mm	B1001
		x	54.5			PK1268	\$204.82	676M05450	\$142.00	2146CS		W6104 W6127	\$47.00
CR125R Pro-Lite®	2004	54	54.00	54.00	56.00			840M05400	\$118.00	2126CS	S632	W6104	B1001
		x	54.5							2205CS		CW15	\$47.00
Racers Choice GP Style CR125R Electra Coated ArmorGlide® skirt coat Nikasil Bore	2004	54	54.00	54.00	57.00	PK1394	\$214.82	841M05400	\$152.00	2126CSA	S632	54mm 56mm	B1001
		x	54.5			PK1395	\$224.82	841M05600	\$162.00	2205CS		W6104 W6127	\$47.00
CR125R Pro-Lite®	2005-07	54	54.00	54.00	55.00	PK1393	\$182.73	859M05400	\$118.00	2126CS	S632	W6350	B1001
		x	54.5							2244CS		CW15	\$48.91
Racers Choice GP Style CR125R Electra Coated ArmorGlide® skirt coat Nikasil Bore	2005-07	54	54.00	54.00	57.00	PK1396	\$216.73	841M05400	\$152.00	2126CSA	S632	54mm 56-57mm	B1001
		x	54.5			PK1398	\$229.19	841M05600	\$162.00	2205CS		W6350 W6389	\$48.91
CR250M	1973-74	70	70.00	70.00	71.00			337M07000	\$162.00	2756CD	S343	W6149	B1003
		x	64.4							337M07100			2795CD
CR250M MT, MR	1975-77	70	70.00	70.00	71.00			338M07000	\$162.00	2756CD	S343	W5558	B1003
		x	64.4							338M07050			2776CD
CR250R Chrome Bore <i>2756 CDM rings required for Standard Chrome Bore</i>	1978-80	70	70.00	70.00	70.25	PK1454	\$208.73	431M07000	\$162.00	2756CD	S343	W5658	B1003
		x	64.4			PK1456	\$208.73	431M07025		2766CD		CW18	\$29.77
			70.50		70.75	PK1458	\$228.73	431M07050	\$182.00	2776CD			
			71.00		71.25			431M07075		2786CD			
			71.50		71.75			431M07100		2795CD			
			71.50		72.00			431M07125		2805CD			
			72.00		72.00			431M07150		2815CD			
			72.00		72.00			431M07200		2835CD			



Motorcycle • 2-Stroke



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Top End:

Aprilia

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BMW

Cagiva

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Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

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Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Honda												
CR250R	1981-83	66 x 72	66.00 66.50 67.00 67.50 68.00			466M06600 466M06650 466M06700 466M06750 466M06800	\$162.00 \$182.00	2598CD 2618CD 2638CD 2658CD 2677CD	S257 <i>Piston pin not included</i> CW18	W4028 W4772 1981-82 1983 \$28.43	B1003 \$16.96	
CR250R Pro-Lite®	1984-85	66 x 72	66.00 66.25 66.50 66.75 67.00 67.25 67.50 68.00			526M06600 526M06625 526M06650 526M06675 526M06700 526M06725 526M06750 526M06800	\$162.00 \$182.00	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2677CD	S511 CW18	W4773 W4029 1984 1985 \$26.58 \$39.85	B1003 \$16.96	
CR250R Pro-Lite® Nikasil Bore	1986-89	66.4 x 72	66.40 67.00 67.50 68.00 68.50	PK1243 PK1244 PK1245	\$211.64	614M06640 614M06700 614M06750 614M06800 614M06850	\$152.00 \$172.00	2614CD 2638CD 2658CD 2677CD 2697CD	S508 CW18	W4895 \$42.68	B1003 \$16.96	
CR250R Pro-Lite® Nikasil Bore	1990-91	66.4 x 72	66.40 67.00 67.50 68.00 68.50	PK1248	\$211.64	614M06640 614M06700 614M06750 614M06800 614M06850	\$152.00 \$172.00	2614CD 2638CD 2658CD 2677CD 2697CD	S508 CW18	W5271 \$42.68	B1003 \$16.96	
CR250R Pro-Lite® Nikasil Bore	1992-96	66.4 x 72	66.40 67.00 68.50	PK1128 PK1129 PK1132	\$208.86 \$228.83	614M06640 614M06700 614M06750 614M06800 614M06850	\$152.00 \$172.00	2614CD 2638CD 2658CD 2677CD 2697CD	S508 CW18	W5319 \$39.90	B1003 \$16.96	
CR250R Pro-Lite® Nikasil Bore	1997-01	66.4 x 72	66.40 67.00 67.50 68.00 68.50	PK1168 PK1169 PK1170 PK1171 PK1172	\$208.86	702M06640 702M06700 702M06750 702M06800 702M06850	\$152.00	2614CD 2638CD 2658CD 2677CD 2697CD	S508 CW18	W5319 \$39.90	B1003 \$16.96	
CR250R Single Ring	1997-01	66.4 x 72	66.40	PK1594	\$208.86	768M06640	\$152.00	2614CS	S508 CW18	W5319 \$39.90	B1003 \$16.96	
CR250R Pro-Lite® Nikasil Bore	2002-04	66.4 x 72	66.40 67.50 68.50	PK1195 PK1196 PK1197	\$218.70 \$248.70	801M06640 801M06750 801M06850	\$152.00 \$182.00	2614CD 2658CD 2697CD	S508 CW18	66.4-67.5mm 68.5mm W5982 W6157 \$49.34 \$49.34	B1003 \$16.96	
CR250R Single Ring	2002-04	64.4 x 72	66.40			802M06640	\$182.00	2614CS	S508 CW18	W5982 \$49.34	B1003 \$16.96	
CR250R <i>Racers Choice GP Style</i> Electra Coated ArmorGlide® skirt coated	2005-07	66.4 x 72	66.40	PK1381	\$261.87	860M06640	\$192.00	2614CSA <i>Titanium nitride coated</i>	S508 CW18	W6351 \$52.91	B1003 \$16.96	
CR480R CR500 Armor Glide® Skirt Coating	1982-83 1984	89 x 76	89.00 89.50 90.00 90.50 91.00	PK1583 PK1584 PK1586 PK1587	\$241.00 \$251.01	871M08900 871M08950 871M09000 871M09050 871M09100	\$192.00	3503KD 3520KD 3544KD 3564KD 3584KD	S512 CW20	W6646 \$49.02	B1004 \$19.22	
CR500 Armor Glide® Skirt Coating	1985-88	89 x 79	89.00 89.50 90.00 90.50 91.00	PK1477 PK1479	\$235.90 \$245.90	871M08900 871M08950 871M09000 871M09050 871M09100	\$192.00	3503KD 3520KD 3544KD 3564KD 3584KD	S512 CW20	W4896 \$43.90	B1004 \$19.22	
CR500 Armor Glide® Skirt Coating	1989-01	89 x 79	89.00 89.50 90.00 90.50 91.00	PK1486 PK1488 PK1490 PK1491 PK1492	\$238.99 \$248.99	871M08900 871M08950 871M09000 871M09050 871M09100	\$192.00	3503KD 3520KD 3544KD 3564KD 3584KD	S512 CW20	W5223 \$46.99	B1004 \$19.22	

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Honda											
Z50R 11:1 Comp.	1982-87	39 x 41.4	39.00 39.50 40.50 41.00			4828M03900 4828M03950 4828M04050 4828M04100	\$92.00 \$102.00	3900XZ 3950XZ 4050XZ 4100XZ	S671 CW13	39mm W6159 \$29.86	39.5-41mm W6160 \$25.97
XR50 CRF50F 11:1 Comp.	1988-08 2004-13	39 x 41.4	39.00 39.50 40.00 40.50 41.00	PK1854 PK1855	\$116.13 \$112.24	4798M03900 4798M03950 4798M04000 4798M04050 4798M04100	\$92.00 \$102.00	3900XZ 3950XZ 4000XZ 4050XZ 4100XZ	S671 CW13 CW13	39mm W6159 \$29.86	39.5-41mm W6160 \$25.97 \$25.97
XR70 CRF70F 10.5:1 Comp.	1997-03 2004-12	47 x 41.4	47.00 47.50 48.00 48.50	PK1729 PK1730 PK1731	\$131.58	4880M04700 4880M04750 4880M04800 *4880M04850	\$112.00 B.O.D.	1850XE 1870XE 1890XE 1909XE	S592 CW13	W6364 1997-08 \$27.20	
XR80 9.7:1 Comp.	1979-91	47.5 x 45	48.00 48.50 49.00 49.50	PK1277 PK1278 PK1279 PK1280	\$140.77 \$152.42	4665M04800 4665M04850 4665M04900 4665M04950	\$128.00 \$138.00	1890XE 1909XE 1929XE 1949XE	S592 CW13	W5732 \$24.16	
XR80 CRF80F 9.7:1 Comp.	1992-03 2004-13	47.5 x 45	48.00 48.50 49.00 49.50	PK1225 PK1226 PK1227 PK1228	\$141.90 \$153.55	4665M04800 4665M04850 4665M04900 4665M04950	\$128.00 \$138.00	1890XE 1909XE 1929XE 1949XE	S592 CW13	W5748 2004-08 \$25.29	
XR100 XR100R 9.4:1 Comp. <i>Cyl. boring req'd for oversizes</i>	1981-84 1985-91	53 x 45	53.50 54.00 54.50 55.00	PK1273 PK1274 PK1275 PK1276	\$143.63 \$155.28	4666M05350 4666M05400 4666M05450 4666M05500	\$128.00 \$138.00	2106XE 2126XE 2146XE 2165XE	S593 CW14	W5733 \$27.02	
XR100 CRF100F 12:1 Comp. <i>58mm Big Bore - Cylinder sleeving required</i>	1985-03 2004-13	58 x 45	58.00			4773M05800	\$138.00	2283XE	S485 CW14	W6155 1985-91 \$29.86	W6137 1992-08
XR100 CRF100F 9.4:1 Comp.	1992-03 2004-13	53 x 45	53.50 54.00 54.50 55.00	PK1229 PK1230 PK1232	\$180.25 \$191.90	4666M05350 4666M05400 4666M05450 4666M05500	\$128.00 \$138.00	2106XE 2126XE 2146XE 2165XE	S593 CW14	W5749 1992-08 \$63.64	
CRF110F 10.25:1 Comp. ArmorGlide® skirt coat	2013-15	50 x 55.6	50.00			40083M05000	\$128.00	1969XE	S592 CW13		
CRF110F 11:1 Comp. ArmorGlide® skirt coat	2013-15	50 x 55.6	52.00			40098M05200	\$138.00	2047XE	S592 CW13		
CRF125F 10:1 Comp. ArmorGlide® skirt coat	2014-15	52.4 x 57.9	53.50			40118M05350	\$128.00	2106XE	S538 CW12		
CRF150F NEW! 12:1 High Comp. ArmorGlide® skirt coat	2003-15	57.3 x 57.8	57.50 58.00 58.50			40132M05750 40132M05800 40132M05850	\$128.00	2264XE 2283XE 2303XE	S588 CW14		
CRF150R 11.7:1 Comp. <i>Cyl. boring & replating req'd for oversizes</i>	2007-09	66 x 43.7	66.00 68.00	PK1427 PK1428	\$244.76 \$260.25	4915M06600 4915M06800	\$164.00 \$184.00	6600YF 2677XA	S737 CW14	66mm W6589 \$89.96	68mm W6590
CRF150R 66mm = 12.2:1 Comp. 68mm = 12.4:1 Comp. <i>Cyl. boring & replating req'd for oversizes</i>	2007-09	66 x 43.7	66.00 68.00	PK1429 PK1430	\$277.28 \$277.28	4924M06600 4924M06800	\$184.00 \$220.00	6600YF 2677XA	S737 CW14	66mm W6589 \$89.96	68mm W6590
CRF150R Racers Choice 12.4:1 High Comp. ArmorPlating™ ArmorGlide® skirt coat	2007-09	66 x 43.7	66.00			RC818M06600	\$282.00	6600YFA <i>Titanium nitride coated</i>	S737 CW14	W6589 \$89.96	
CRF150R 11.7:1 Comp.	2012-15	66 x 43.7	66.00			40065M06600	\$164.00	6600YF	S737 CW14	W6589 \$89.96	

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead times.

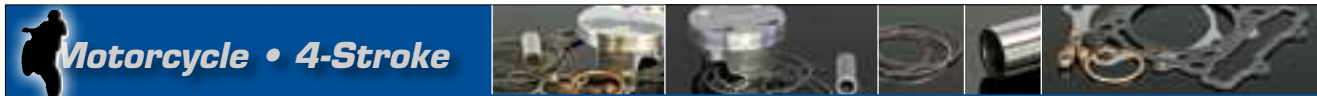



Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Honda										
XR/XL185 + .100 Big bore 10:1 Comp.	1986-91	65.5	65.50	PK1120	\$170.70	4156M06550	\$138.00	2579XC	S522	W5660
		x	66.00	PK1121		4156M06600		2598XC		\$29.86
		57.8	66.50	PK1122	\$184.78	4156M06650		2618XC	CW15	
			67.00	PK1123		4156M06700	\$152.00	2638XC		
XR/XL185 + .100 Big bore 10:1 Comp.	1992-02	65.5	65.50	PK1124	\$170.70	4156M06550	\$138.00	2579XC	S522	W5661
		x	66.00	PK1125		4156M06600		2598XC		\$29.86
		57.8	66.50	PK1126	\$184.78	4156M06650		2618XC	CW15	
			67.00	PK1127		4156M06700	\$152.00	2638XC		
XR200 10:1 Comp.	1980-83, 1992-02	65.5	65.50	PK1116	\$170.70	4156M06550	\$138.00	2579XC	S522	W5659
		x	66.00	PK1117		4156M06600		2598XC		W5661
		57.8	66.50	PK1118	\$184.78	4156M06650		2618XC	CW15	1980-83
			67.00			4156M06700	\$152.00	2638XC		1992-02
										\$29.86
CRF230F 11:1 Comp.	2003-15	65.5 x 66.2	65.50			4816M06550	\$138.00	25787XA	S632	
									CW15	
XL250 XR250 10:1 Comp.	1979-83	74	74.00			4171M07400	\$162.00	2913XC	S376	
		x	74.50			4171M07450		2933XC		
		57.8	75.00			4171M07500		2953XC	CW19	
			75.50			4171M07550	\$182.00	2973XC		
			76.00			4171M07600		2992XC		
XR250 XL250 Radial Head 10.5:1 Comp.	1984-85 1984-87	75	75.00			4329M07500	\$162.00	2953XG	S523	
		x	75.50			4329M07550		2973XG		
		56.5	76.00			4329M07600		2992XG	CW17	
XR250 XR250L 10.5:1 Comp.	1986-04 1991-96	73	73.00	PK1219	\$204.15	4466M07300	\$162.00	2874XC	S533	73-74mm
		x	73.50	PK1220		4466M07350		2894XC		W5424
		59.5	74.00	PK1221		4466M07400		2913XC	S523	75-78mm
			75.50			4466M07550	\$182.00	2973XC		77-78mm
			77.00			4466M07700		3032XC		
			78.00	PK1224		4466M07800		3071XC	CW17	
CRF250L 249.6cc 11.5:1 Comp. ArmorGlide® skirt coat	2013-14	76 x 55	76.00			40069M07600	\$190.00	2992XG	S688	W6927 \$56.95
									CW17	
CRF250L 263cc 11.5:1 Comp. ArmorGlide® skirt coat Sleeving req'd for oversizes	2013-14	78 x 55	78.00			40069M07800	\$190.00	3071XG	S688	W6927 \$56.95
									CW17	
CRF250L 283.5cc 12:1 Comp. ArmorGlide® skirt coat Sleeving req'd for oversizes	2013-14	78 x 55	81.00			40070M08100	\$230.00	3089XG	S688	W6927 \$56.95
									CW17	
CRF250X 12.9:1 Stock Comp. ArmorGlide® skirt coat	2004-15	78 x 52.2	78.00	PK1236	\$266.55	4829M07800	\$184.00	7800YB	S686	W6239 \$82.55
									CW16	
CRF250X 13.5:1 High Comp. ArmorGlide® skirt coat	2004-15	78 x 52.2	78.00	PK1240	\$302.55	4852M07800	\$220.00	7800YB	S686	W6239 \$82.55
									CW16	
CRF250R 12.9:1 Stock Comp. ArmorGlide® skirt coat	2004-07	78 x 52.2	78.00	PK1236	\$266.55	4829M07800	\$184.00	7800YB	S686	W6239 \$82.55
									CW16	
CRF250R 13.5:1 High Comp. ArmorGlide® skirt coat	2004-07	78 x 52.2	78.00	PK1240	\$302.55	4852M07800	\$220.00	7800YB	S686	W6239 \$82.55
									CW16	
CRF250R 13.1:1 Stock Comp. ArmorGlide® skirt coat	2008-09	78 x 52.2	78.00	PK1858	\$266.55	4949M07800	\$184.00	7800YB	S686	W6239 \$82.55
									CW16	
CRF250R 13.6:1 High Comp. ArmorGlide® skirt coat	2008-09	78 x 52.2	78.00	PK1859	\$302.55	4972M07800	\$220.00	7800YB	S686	W6239 2008 \$82.55
									CW16	

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Honda										
CRF250R <i>Racers Choice</i> 14:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2008-09	78 x 52.2	78.00			RC854M07800	\$282.00	7800YBA <i>Titanium nitride coated</i>	S686C CW16	W6239 \$82.55
CRF250R CRF250X 13.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2004-09	78 x 52.2	82.00			4984M08200	\$220.00	3228ZG	S677 CW16	W6674 \$84.62
CRF250R 13.2:1 Stock Comp. ArmorGlide® skirt coat	2010-13	76.8 x 53.8	76.80	PK1874	\$235.63	40003M07680	\$184.00	7680MC	S686 CW16	W6805 \$51.63
CRF250R 14.2:1 High Comp. ArmorGlide® skirt coat	2010-13	76.8 x 53.8	76.80	PK1875	\$289.64	40004M07680	\$220.00	7680MC	S686 CW16	W6805 \$51.63
CRF250R 13.5:1 High Comp. 264cc Big Bore ArmorGlide® skirt coat <i>Cyl. boring and replating req'd</i>	2010-13	76.8 x 53.8	79.00			40011M07900	\$230.00	7900YBX	S686 CW16	W6882 \$51.63
CRF250R <i>Racers Choice</i> 14.5:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2010-15	76.8 x 53.8	76.80			RC878M07680	\$282.00	7680MCA <i>Titanium nitride coated</i>	S686C CW16	W6805 \$51.63
CRF250R +2mm Long Rod conversion Maximum compression Boxed forging ArmorPlating™ ArmorGlide® skirt coat	2010-15	76.8 x 53.8	76.80			40120M07680	\$282.00	7680MCA <i>Titanium nitride coated</i>	TBA CW15	W6805 \$51.63
CRF250R 13.5:1 Stock Comp. ArmorGlide® skirt coat	2014-15	76.8 x 53.8	76.80	PK1892	\$235.63	40114M07680	\$184.00	7680MC	S686 CW16	W6805 \$51.63
CRF250R NEW! 14:1 High Comp. ArmorGlide® skirt coat	2014-15	76.8 x 53.8	76.80	PK1913	\$271.63	40129M07680	\$220.00	7680MC	S686 CW16	W6805 \$51.63
XR350 Radial Head 10:1 Comp. <i>Will not fit XL models</i>	1983-84	84 x 61.3	84.00 84.50 85.00			4286M08400 4286M08450 4286M08500	\$152.00	3307XC 3327XC 3347XC	S529 CW21	
XR400 10:1 Comp.	1996-04	85 x 70	85.00 85.50 86.00 87.00 88.00	PK1031 PK1032 PK1033 PK1034 PK1035	\$246.90 \$270.93	4606M08500 4606M08550 4606M08600 4606M08700 4606M08800	\$162.00 \$182.00	3347XC 8550XX 3386XC 3425XC 3465XC	S520 CW20	85-86mm W5514 \$80.96 87-88mm W5942 \$89.06
XR400 11:1 High Comp.	1996-04	85 x 70	85.00 85.50 86.00 87.00 88.00	PK1036 PK1037 PK1038 PK1039 PK1040	\$264.57 \$291.05	4628M08500 4628M08550 4628M08600 4628M08700 4628M08800	\$182.00 \$202.00	3347XC 8550XX 3386XC 3425XC 3465XC	S520 CW20	85-86mm W5514 \$80.96 87-88mm W5942 \$89.06
XR400 440 Overbore 11:1 Comp. <i>Cylinder sleeving required</i>	1996-04	85 x 70	89.00	PK1041	\$280.53	4667M08900	\$202.00	3504XC	S553 CW20	W5942 \$89.06
XR400 440cc Big Bore Kit 12.5:1 High Comp. Cylinder sleeving required. • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & sleeves.	1996-04	85 x 70	89.00	CK140	\$378.39	4794M08900	\$202.00	8900XX	S553 CW20	W5942 \$89.06

Motorcycle • 4-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Honda										
CRF450R 11.5:1 Stock Comp. ArmorGlide® skirt coat	2002-03	96 x 62.1	96.00	PK1355	\$279.15	4753M09600	\$190.00	9600ZV	S660 CW19	W5974 \$89.15
CRF450R 12:1 Comp. (Std. for 2004) ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00	PK1365	\$285.65	4820M09600	\$196.00	9600ZV	S660 CW19	W5974 \$89.15
CRF450R 12.5:1 ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00 98.00 99.00	PK1233	\$311.15	4755M09600 4755M09800 *4755M09900	\$222.00 \$222.00 B.O.D.	9600ZV 9800ZV 9900ZV	S660 CW19	96mm W5974 98-99mm W5975 \$89.15 \$95.38
CRF450R 13:1 High Comp. ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00	PK1367 2002-06 only	\$311.15	4822M09600	\$222.00	9600ZV	S660 CW19	W5974 2002-06 \$89.15 W6669 2007-08 \$83.64
CRF450R 13.5:1 High Comp. ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00	PK1388 2002-06 only	\$311.15	4823M09600	\$222.00	9600ZV	S660 CW19	W5974 2002-06 \$89.15 W6669 2007-08 \$83.64
CRF450R 13.5:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00			RC813M09600	\$282.00	9600ZVA <i>Titanium nitride coated</i>	S660C CW19	W5974 2002-06 \$89.15 W6669 2007-08 \$83.64
CRF450R 12.5:1 Comp. ArmorGlide® skirt coat	2002-08	96 x 62.1	101.00			4890M10100	\$250.00	10100ZS	S660 CW19	W6345 \$78.99
CRF450R 12.5:1 Stock Comp. ArmorGlide® skirt coat	2009-12	96 x 62.1	96.00	PK1866	\$279.64	4978M09600	\$196.00	9600ZV	S682 CW19	W6658 \$83.64
CRF450R 13:1 High Comp. ArmorGlide® skirt coat	2009-12	96 x 62.1	96.00	PK1867	\$305.64	4979M09600	\$222.00	9600ZV	S682 CW19	W6658 \$83.64
CRF450R 13.5:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2009-15	96 x 62.1	96.00			RC877M09600	\$282.00	9600ZVA <i>Titanium nitride coated</i>	S682C CW19	W6658 \$83.64
CRF450R 14:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2009-15	96 x 62.1	96.00			RC883M09600	\$282.00	9600ZVA <i>Titanium nitride coated</i>	S682C CW19	W6658 \$83.64
CRF450R 12.5:1 Stock Compr. ArmorGlide® skirt coat	2013-15	96 x 62.1	96.00	PK1887	\$305.64	40089M09600	\$196.00	9600ZV	S682 CW19	W6658 \$83.64
CRF450R 13:1 High Comp. ArmorGlide® skirt coat	2013-15	96 x 62.1	96.00	PK1888	\$305.64	40095M09600	\$222.00	9600ZV	S682 CW19	W6658 \$83.64
CRF450X 11.5:1 Stock Comp. ArmorGlide® skirt coat	2005-06	96 x 62.1	96.00	PK1356	\$278.65	4753M09600	\$190.00	9600ZV	S660 CW19	W6445 \$88.65
CRF450X 12:1 Comp. ArmorGlide® skirt coat	2005-15	96 x 62.1	96.00	PK1366	\$285.15	4820M09600	\$196.00	9600ZV	S660 CW19	W6445 2005-08 \$88.65

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
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 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

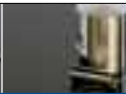
- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit		
Honda												
CRF450X 12.5:1 High Comp. ArmorGlide® skirt coat	2005-15	96	96.00	PK1352	\$307.38	4755M09600	\$222.00	9600ZV	S660	97mm	99mm	
		x	98.00			4755M09800		9800ZV	W6445	W6446		
		62.1	99.00			*4755M09900	B.O.D.	9900ZV	\$88.65	\$92.40		
CRF450X 13:1 High Comp. ArmorGlide® skirt coat	2005-15	96	96.00	PK1368	\$310.65	4822M09600	\$222.00	9600ZV	S660	W6445		
		x										\$88.65
CRF450X 13.5:1 High Comp. ArmorGlide® skirt coat	2005-15	96	96.00			4823M09600	\$222.00	9600ZV	S660	W6445		
		x										\$88.65
CRF450X Big Bore Cylinder required 12.5:1 Comp. ArmorGlide® skirt coat	2005-15	96	101.00			4890M10100	\$250.00	10100ZS	S660	W6443		
		x										\$96.06
XR500 FT500 10.5:1 Comp. <i>Resleeving req'd for 95mm piston</i>	1979-82	89	89.00			4117M08900	\$196.00	3504XC	S527	89-91mm	95mm	
	1982-84	x	89.50			4117M08950		3524XC		W5426	W5427	
		x	90.00			4117M09000		3544XC		\$32.73	\$35.57	
		x	90.93			4117M09100	\$222.00	3580XC				
		80	95.00			4117M09500		3740XH				
XR500 FT500 12:1 Comp.	1979-82	89	89.00			4163M08900	\$196.00	3504XC	S527	W5426		
	1982-84	x	89.50			4163M08950		3524XC		\$32.73		
		x	90.00			4163M09000		3544XC				
		x	90.93			4163M09100	\$222.00	3580XC				
		80	95.00			4163M09500		3740XH				
XR500 Radial Head 10.25:1 Comp.	1983-84	92	92.00			4330M09200	\$196.00	3622XC	S419	W5528		
		x	92.50			4330M09250		3642XC		\$35.57		
		75	93.00			4330M09300		3661XC				
XL600 Radial Head 11:1 Comp.	1983-87	100	100.00			4332M10000	\$196.00	3937XH	S627	W5428		
		x	101.00			4332M10100		3977XH		\$35.57		
		75	102.40			4332M10241	\$222.00	4032GFX				
XR600 XR600R Radial Head 9:1 Comp. <i>1988-90 models - Nikasil Bore</i>	1985-01	97	97.00			4577M09700	\$196.00	3819XH	S627	97-98mm	100mm	
		x	97.50			4577M09750		3839XH		W5429	W5435	
		80	98.00			*4577M09800	BOD	3858XH		1985-00	1985-00	
		x	100.00			4577M10000	\$222.00	3937XH		\$35.57		
		80	98.00			4366M09800		3858XH				
XR600 XR600R Radial Head 11:1 Comp. <i>1988-90 models - Nikasil Bore</i>	1985-01	97	97.00			4366M09700	\$196.00	3819XH	S627	97-98mm	100mm	
		x	97.50			4366M09750		3839XH		W5429	W5435	
		80	98.00			4366M09800		3858XH		1985-00	1985-00	
		x	100.00			4366M10000	\$222.00	3937XH		\$35.57		
		80	98.00			4366M09800		3858XH				
XR650C XR650L European Dominator, SLR650 8.7:1 Comp. (100-101mm) 9:1 Comp. (102.41mm) <i>Cyl. boring req'd for oversizes</i>	1993-99	100	100.00	PK1742	\$242.99	4562M10000	\$196.00	3937XH	S627	100-101mm	102.4mm	
	1993-15	x	101.00			4562M10100		10100XS		W6231	W5430	
		82	102.41			4562M10241	\$222.00	4032GFX		\$41.48	\$35.57	
XR650C XR650L 10.5:1 High Comp. ArmorGlide® skirt coat	1993-99	100	100.00			4989M10000	\$196.00	3937XS	S627	100-101mm	102.4mm	
	1993-15	x	101.00			4989M10100		10100XS		W6231	W5430	
		82	102.41			4989M10241	\$222.00	4032GFX		\$41.48	\$35.57	
XR650R 10:1 Stock Comp. <i>Will not fit XR650L</i>	2000-07	100	100.00			4715M10000	\$196.00	3937XS	S626	100mm	102.4mm	
		x	102.40			4715M10240	\$222.00	4032GFX		W5892	W5891	
XR650R 11:1 High Comp. <i>Will not fit XR650L</i>	2000-07	100	100.00			4716M10000	\$196.00	3937XS	S626	100mm	102.4mm	
		x	102.40			4716M10240	\$222.00	4032GFX		W5892	W5891	
		82.6								2000-05	\$42.68	
		82.6								2000-05	\$42.68	

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead times.



ATV • 2-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

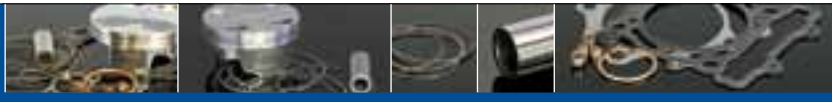
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing		
Honda													
FL250 Odyssey	1977-84	70 x 64.4	70.00			338M07000	\$162.00	2756CD	S343	W5558	B1003		
			70.50			338M07050		2776CD		\$28.43	\$16.96		
			71.00			338M07100		2795CD	CW18				
			71.50			338M07150	\$182.00	2815CD					
			72.00			338M07200		2835CD					
ATC250R Air Cooled Three Wheeler	1981-84	70 x 64.4	70.00			431M07000	\$162.00	2756CD	S343	W5048	B1003		
			70.25			431M07025		2766CD		\$39.85	\$16.96		
			70.50			431M07050		2776CD	CW18				
			70.75			431M07075		2786CD					
			71.00			431M07100		2795CD					
			71.25			431M07125	\$182.00	2805CD					
			71.50			431M07150		2815CD					
			72.00			431M07200		2835CD					
ATC250R TRX250R Pro-Lite® Liquid Cooled	1985-86 1986	66 x 72	66.00			526M06600	\$162.00	2598CD	S511	66-68mm 68.5-69.5mm	B1003		
			66.25		PK1073	\$216.20	526M06625		2608CD		W5053 W5470	\$16.96	
			66.50		PK1074		526M06650		2618CD	CW18	\$37.24		
			66.75		PK1075		526M06675		2628CD				
			67.00		PK1076		526M06700		2638CD				
			67.25		PK1077		526M06725	\$182.00	2648CD				
			67.50		PK1078	\$236.20	526M06750		2658CD				
			68.00		PK1079		526M06800		2677CD				
			68.50		PK1080		526M06850		2697CD				
			69.00		PK1081		526M06900		2717CD				
			69.50		PK1082		526M06950		2736CD				
					PK1083								
			TRX250R Pro-Lite® Bridged Intake	1987-89	66 x 72	66.00			562M06600	\$162.00	2598CD	S482	W5053
66.25						562M06625		2608CD		\$37.24	\$16.96		
66.50						562M06650		2618CD	CW18				
66.75						562M06675		2628CD					
67.00						562M06700		2638CD					
67.25						562M06725	\$182.00	2648CD					
67.50						562M06750		2658CD					
68.00						562M06800		2677CD					
FL350R Odyssey <i>Drop-in for original 342cc eng.</i>	1984	80 x 72	80.00			533M08000	\$202.00	3150TD	S257		B1003		
			80.50			533M08050		3169TD			\$16.96		
			81.00			533M08100		3189TD	CW18				
			81.50			533M08150	\$212.00	3209TD					
			82.00			533M08200		3228TD					
FL350R Odyssey <i>Overbore kit for 329cc engine</i>	1985	78.5 x 72	80.00			533M08000	\$202.00	3150TD	S257	W5471	B1003		
			80.50			533M08050		3169TD		\$35.57	\$16.96		
			81.00			533M08100		3189TD	CW18				
			81.50			533M08150	\$212.00	3209TD					
			82.00			533M08200		3228TD					
FL400R Pilot	1989-90	80 x 79	80.00			577M08000	\$162.00	3150TD	S512	W5163	B1023		
			80.50			577M08050		3169TD		\$39.85	\$18.09		
			81.00			577M08100		3189TD	CW20				
			81.50			577M08150	\$182.00	3209TD					
			82.00			577M08200		3228TD					

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



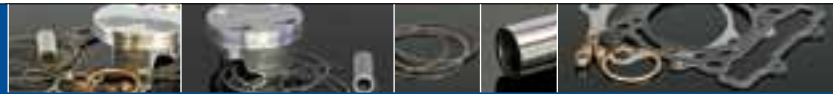
ATV • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Honda											
ATC 185 +.080 Overbore 10.25:1 Comp.	1980-83	65 x 57.8	65.00	PK1000	\$188.84	4362M06500	\$138.00	2559XC	S522	W5056 \$48.33	
			65.50	PK1001	\$189.17	4156M06550		2579XC			
			66.00	PK1002		4156M06600		2598XC			
			66.50	PK1003	\$203.25	4156M06650		2618XC			
			67.00	PK1004		4156M06700	\$152.00				
ATC200 E, X, M, Big Red ATC200S TRX200 10.25:1 Comp.	1981-85 1981-86 1981-85	65 x 57.8	65.00	PK1000	\$188.84	4362M06500	\$138.00	2559XC	S522	W5056 \$48.33	
			65.50	PK1001	\$189.17	4156M06550		2579XC			
			66.00	PK1002		4156M06600		2598XC			
			66.50	PK1003	\$203.25	4156M06650		2618XC			
			67.00	PK1004		4156M06700	\$152.00	2638XC			
ATC200 E, X, M, Big Red ATC200S TRX200 12:1 Comp.	1981-85 1981-86 1981-85	65 x 57.8	65.00			4289M06500	\$128.00	2559XC	S522	W5056 \$48.33	
			65.50			4289M06550		2579XC			
			66.00			4289M06600		2598XC			
			67.00			4289M06700		\$138.00			2638XC
ATC200X TRX200SX Fat Cat 200 10.25:1 Comp.	1986-88 1986-88 1986-87	65 x 60	65.00			4394M06500	\$138.00	2559XC	S522	W5663 \$31.27	
			65.50			4394M06550		2579XC			
			66.00			4394M06600		2598XC			
ATC200X TRX200SX Fat Cat 200 12:1 Comp.	1986-88 1986-88 1986-87	65 x 60	65.00			4395M06550	\$152.00	2579XC	S522	W5663 \$31.27	
			66.00			4395M06600		2598XC			
											CW15
TRX250X 4-valve 12:1 Comp.	1987-92	74 x 57.3	74.00	PK1021	\$199.76	4440M07400	\$152.00	2913XC	S523	W5463 \$37.91	
			74.50	PK1022		4440M07450		2933XC			
			75.00	PK1023		4440M07500		2953XC			
			75.50			4440M07550		\$182.00			2973XC
			76.00	PK1025		\$215.93		4440M07600			2992XC
TRX250 EX 10.5:1 Comp. ArmorGlide® skirt coat	2001-08	68.5 x 62.2	68.50	PK1439	\$214.13	4935M06850	\$152.00	2698XA	S525	69.5mm W6626 \$52.28	
			69.00	PK1440		4935M06900		2717XC			
			69.50	PK1441		4935M06950		2736XC			
TRX250 TE/TM/X Recon ArmorGlide® skirt coat	2002-14	68.5 x 62.2	68.50			40061M06850	\$152.00	2698XA	S525	W6626 \$52.28	
			69.00			40061M06900		2717XC			
			69.50			40061M06950		2736XC			
TRX300 2-Valve 2WD & 4WD 10.25:1 Comp.	1988-00	74 x 65.5	74.00	PK1042	\$195.62	4629M07400	\$152.00	2913XC	S523	W5573 \$45.97	
			74.50	PK1043		4629M07450		2933XC			
			75.00	PK1044		4629M07500		2953XC			
			75.50			4629M07550		\$182.00			2973XC
			76.00	PK1046		\$210.58		4629M07600			2992XC
TRX300EX 4-Valve 11:1 Comp.	1992-08	74 x 65.5	74.00	PK1026	\$187.85	4574M07400	\$152.00	2913XC	S523	W5463 \$37.91	
			74.50	PK1027		4574M07450		2933XC			
			75.00	PK1028		4574M07500		2953XC			
			75.50	PK1029		4574M07550		\$182.00			2973XC
			76.00	PK1030				4574M07600			2993XC
ATC350X Foreman TRX350 10.25:1 Comp.	1985-89 1985-89 1985-89	81 x 68	81.00	PK1015	\$193.20	4393M08100	\$152.00	3189XG	S529	W5559 \$43.44	
			81.50	PK1016		4393M08150		3208XG			
			82.00	PK1017		4393M08200		3228XG			
ATC350X Foreman TRX350 12:1 Comp.	1985-89 1985-89 1985-89	81 x 68	81.00			4396M08100	\$182.00	3189XG	S529	W5559 \$43.44	
			81.50			4396M08150		3208XG			
			82.00			4396M08200		3228XG			
TRX350 ES-E Rancher 4x4, 4x2 Stock Comp. ArmorGlide® skirt coat	2000-06	78.5 x 68	78.50	PK1442	\$221.77	4933M07850	\$152.00	7850XX	S557	79mm W6627 \$55.83	
			79.00	PK1443		4933M07900		7900XX			
			79.50	PK1444		4933M07950		\$182.00			7950XX
TRX400EX TRX400X 10:1 Comp.	1999-08 2009-14	85 x 70	85.00	PK1031	\$246.90	4606M08500	\$162.00	3347XC	S520	85-86mm 8550XX W5942 \$80.96	
			85.50	PK1032		4606M08550		3386XC			
			86.00	PK1033		4606M08600		3425XC			
			87.00	PK1034		4606M08700		\$182.00			3465XC
			88.00	PK1035				4606M08800			
TRX400EX TRX400X 11:1 Comp.	1999-08 2009-14	85 x 70	85.00	PK1036	\$264.57	4628M08500	\$182.00	3347XC	S520	85-86mm 87-88mm W5942 \$80.96	
			85.50	PK1037		4628M08550		8550XX			
			86.00	PK1038		4628M08600		3386XC			
			87.00	PK1039		4628M08700		\$202.00			3425XC
			88.00	PK1040				4628M08800			3465XC
TRX400EX 440 Overbore TRX400X 440 Overbore 11:1 Comp. <i>Cylinder sleeving required</i>	1999-08 2009-14	85 x 70	89.00	PK1041	\$280.53	4667M08900	\$202.00	3504XC	S553	W5942 \$89.06	



ATV • 4-Stroke



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- Valves Train
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- Top End:**
- Aprilia
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- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit				
Honda														
TRX400EX TRX400X 12.5:1 Comp. 440cc Big Bore Kit • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & sleeves.	1999-08	85	89.00	CK140	\$378.39	4794M08900	\$202.00	8900XX	S553	W5942 \$89.06				
	2009-14	x 70												CW20
TRX400 4x4 Foreman 8.2:1 Comp.	1995-03	86	86.00			4669M08600 4669M08700	\$182.00	3386XC 3425XC	S475	W5736 \$46.31				
		x 68	x 87.00											CW19
TRX420 Rancher Std. Comp. ArmorGlide® skirt coat Sleeve req'd for 87.5-88.5mm	2007-15	86.5	86.50			40050M08650 40050M08700 40050M08750 40050M08880 40050M08850	\$152.00	8650XX 8700XX 8750XX 8800XX 8850XX	S475					
		x	87.00											CW19
		71.5	87.50											
			88.00											
TRX450 Foreman S 4x4 ES 9.5:1 High Comp.	1998-04	90	90.00	PK1589 PK1590 PK1591 PK1592 PK1593	\$193.69	4825M09000 4825M09050 4825M09100 4825M09150 4825M09200	\$152.00	9000XX 9050XX 9100XX 9150XX 9200XX	S660	W6371 \$56.23				
		x	90.50											CW19
		68	91.00											
			91.50											
			92.00											
TRX450R 10.5:1 Comp. ArmorGlide® skirt coat	2004-05	94	94.00	PK1066	\$290.71	4848M09400 4848M09600	\$196.00 \$222.00	3701XR 9600XS	S656	94mm W6282 96mm W6283 \$100.71				
		x 64.8	x 96.00											CW21
TRX450R 11.5:1 High Comp. ArmorGlide® skirt coat	2004-05	94	94.00	PK1068	\$310.71	4849M09400	\$222.00	3701XR	S656	94mm W6282 \$100.71				
		x 64.8												CW21
TRX450R Big Bore 12.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat Gas ported	2004-05	94	99.00		\$1037.43	4889M09900	\$250.00	9900XS	S656	W6370 \$86.89				
		x 64.8												CW21
TRX450R 13.1:1 Comp. ArmorGlide® skirt coat Gas ported	2004-05	94	94.00	PK1070	\$322.71	4851M09400	\$222.00	3701XR	S656	W6282 \$100.71				
		x 64.8												CW21
TRX450R 12:1 Comp. ArmorGlide® skirt coat	2006-14	96	96.00	PK1413	\$292.06	4899M09600	\$196.00	9600XS	S660	W6442 \$96.06				
		x 62												CW19
TRX450R 13.5:1 Comp. Gas ported ArmorGlide® skirt coat	2006-14	96	96.00	PK1414	\$318.06	4905M09600	\$222.00	9600XS	S660	W6442 \$96.06				
		x 62												CW19
TRX450R 12.5:1 Comp. ArmorGlide® skirt coat	2006-14	96	101.00			4890M10100	\$250.00	10100ZS	S660	W6443 \$96.06				
		x 62.1												CW19
TRX450R <small>DESIGNED BY RACERS' CHOICE</small> Strutted Forging ArmorPlating™ DLC coated pin 14:1 High Comp. ArmorGlide® skirt coat	2006-14	96	96.00			RC898M09600	\$282.00	9600ZVA	S660C	W6442 \$96.06				
		x 62.1												CW19
TRX650 Rincon ArmorGlide® skirt coat 11:1 Comp.	2003-05	100	100.00			40067M10000	\$182.00	3937XS	S626	W5860				
		x 62.6												
TRX680 Rincon ArmorGlide® skirt coat 10:1 Comp.	2006-15	102	102.00			40066M10200 40066M10300	\$182.00	10200XS 10300XS	S724	W5860				
		x 82.6	103.00											
TRX700XX 10.5:1 Comp. ArmorGlide® skirt coat	2008-12	102	102.00			40075M10200 40075M10300 40075M10400	\$202.00	10200XS 10300XS 10400XS	S657	W6926 \$98.95				
		x												
		x 84												

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Honda												
RS125 Electra Coated ArmorGlide® skirt coat <i>Vertical stake pinned</i>	1995-03	54 x 54.5	54.00	125cc			793M05400	\$152.00	2126CS	S632 CW15		
RS125 Flat Top 125cc Electra Coated ArmorGlide® skirt coat	All years	54 x 54.5	54.00	125cc			*7881M05400	B0D	2126CS	S668 CW15		
CBR250R/ABS 11.5:1 Comp.	2011-13	76 x 55	76.00	249.6cc			40069M07600	\$190.00	2992XG	S668 CW17		
CBR250R/ABS 11.5:1 Comp. <i>Sleeving required for oversizes</i>	2011-13	78 x 55	78.00	263cc			40069M07800	\$190.00	3071XG	S668 CW17		
CBR250R/ABS 12:1 Comp. <i>Sleeving required for oversizes</i>	2011-13	81 x 55	81.00	283.5cc			40070M08100	\$230.00	3089XG	S668 CW17		
CB350 CL350 10.5:1 Comp.	1968-73	64 x 50.6	65.00	336cc			40060M06500	\$180.00	2559XC	S522 CW15		
CB350 CL350 10.5:1 Comp.	1968-73	64 x 50.6	65.50	341cc			40060M06550	\$180.00	2579XC	S522 CW15		
CB350 CL350 10.5:1 Comp.	1968-73	64 x 50.6	66.00	346cc			40060M06600	\$180.00	2598XC	S522 CW15		
CB360 CL360 CJ360 10.5:1 Comp.	1974-76 1974-75 1976-77	67 x 50.6	67.50	362cc			40057M06750	\$180.00	2658XC	S256 CW16		
CB360 CL360 CJ360 10.5:1 Comp.	1974-76 1974-75 1976-77	67 x 50.6	68.00	368cc			40057M06800	\$180.00	2677XC	S256 CW16		
CB450 CL450 10:1 Comp.	1965-74 1967-74	70 x 57.8	70.50	451cc			40058M07050	\$180.00	2776XC	S523 CW17		
CBR500 NEW! CB500X 12:1 Comp.	2013-14	67 x 66.8	67.00	471cc	CK238	\$354.95	40130M06700	\$160.00	2638XA	S686 CW16	W6941 \$34.95	
CBR500 NEW! CB500X 12:1 Comp.	2013-14	67 x 66.8	67.00	478cc	CK239	\$354.95	40130M06750	\$160.00	2658XA	S686 CW16	W6941 \$34.95	
CB450 CL450 10:1 Comp.	1965-74 1967-74	67.5 x 57.8	71.00	458cc			40058M07100	\$180.00	2795XC	S523 CW17		
CB550K CL550F 10:1 Comp.	1974-78	58.5 x 50.6	58.50	544cc			40059M05850	\$180.00	2303XE	S525 CW15		
CB550K CL550F 10:1 Comp.	1974-78	59 x 50.6	59.00	553.5cc			40059M05900	\$180.00	2323XE	S525 CW15		

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



Street Bikes



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- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
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- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Honda											
CBR600 F2 & F3 CBR600SF Hornet 13:1 Comp. <i>Cylinder boring only</i>	1990-98 1998-04	65 x 45.2	67.00	637cc	R637	\$750.00	4513M06700	\$160.00	2638XA	S532 CW17	W5475 Spring steel head gasket \$90.56
CBR600 F4/Fi 4v 12.8:1 Comp. ArmorGlide® skirt coat	1999-06	67 x 42.5	67.00	599cc	CK106	\$750.00	4698M06700	\$160.00	2638XA	S532 CW17	W5904 Head Gasket \$90.56
CBR600RR 12.4:1 Comp. ArmorGlide® skirt coat	2003-06	67 x 42.5	67.00	599cc	CK169 gaskets not in kit	\$700.00	4863M06700	\$160.00	2638XA	S686 CW16	W6365 Spring steel head gasket - optional \$90.56
CBR600RR 12.7:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring/replating req'd</i>	2003-06	67 x 42.5	68.00	618cc	CK170 gaskets not in kit	\$700.00	4863M06800	\$160.00	2677XA	S686 CW16	W6366 Spring steel head gasket - optional \$90.56
CBR600RR 12.9:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring/replating req'd</i>	2003-06	67 x 42.5	69.00	636cc	CK196 gaskets not in kit	\$700.00	4863M06900	\$160.00	2717XA	S686 CW16	W6366 Spring steel head gasket - optional \$90.56
CBR600RR 13.5:1 ArmorGlide® skirt coat	2007-15	67 x 42.5	67.00	599cc	CK222 gaskets not in kit	\$725.00	40008M06700	\$160.00	2638XA	S571 CW15	W6801 Spring steel head gasket - optional \$90.56
CBR600RR 13.5:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring/replating req'd</i>	2007-15	67 x 42.5	68.00	618cc	CK223 gaskets not in kit	\$725.00	40008M06800	\$160.00	2677XA	S571 CW15	W6801 Spring steel head gasket - optional \$90.56
CBR600RR 13.5:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring/replating req'd</i>	2007-15	67 x 42.5	69.00	636cc	CK224 gaskets not in kit	\$725.00	40008M06900	\$160.00	2717XA	S571 CW15	W6802 Spring steel head gasket - optional \$90.56
Hawk 650NT (Twin) 11:1 Comp. <i>Cylinder boring only.</i>	1989-91	77 x 66	82.00	696cc	K696	\$400.00	4633M08200	\$160.00	3228XG	S520 CW20	W5577 Head & Base Gasket Kit. \$56.05
CB750 F&K Models (2-valve) 10.25:1 Comp. <i>Cylinder boring only.</i>	1969-78	61 x 63	65.00	836cc	K836 Base gaskets not in kit	\$675.00	4016M06500	\$160.00	2559XC	S522 CW15	W4934 CFM20 Head Gasket \$56.05 Opt'l Sleeve: H15SL \$119.95 W6046 Opt'l Copper Base Gasket. \$34.75
CB750 (4-valve) 10.25:1 Comp. <i>Cylinder boring only.</i>	1979-82	62 x 62	65.00	823cc	K823 Base gaskets not in kit	\$675.00	4183M06500	\$160.00	2559XC	S522 CW15	W3932 CFM20 Head Gasket \$56.05 W6047 Opt'l Copper Base Gasket \$34.75
CB750 (4-valve) 10.25:1 Comp. <i>Cylinder boring and resleeving required.</i> <i>Crankcase clean-up or boring may be required.</i>	1979-82	62 x 62	67.50	890cc	K985 Base gaskets not in kit	\$675.00	4218M06750	\$160.00	2658XC	S522 CW15	W3923 CFM20 Head Gasket. \$56.05 Opt'l Sleeve: H113SL \$89.95 W6047 Opt'l Copper Base Gasket \$34.75

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Honda											
CB900F 10.25:1 Comp. <i>Cylinder boring only.</i>	1981-82	64.5 x 69	67.50	985cc	K985 Base gaskets not in kit	\$675.00	4218M06750	\$160.00	2658XC	S522 CW15	W3923 CFM20 Head Gasket \$56.05 W6047 Opt'l Copper Base Gasket \$34.75
CB900RR 12:1 Comp. <i>Resleeving required.</i>	1996-99	70 x 58	73.00	970cc	R970	\$775.00	4609M07300	\$170.00	2874XA	S532 CW17	W5532 Spring Steel Head Gasket \$90.56 3005FA Opt'l Sleeve \$99.95
CBR954RR 13.2:1 Comp.	2002-04	75 x 54	75.00	954cc	CK161 gaskets not in kit	\$775.00	4855M07500	\$190.00	2953XG	S688 CW17	W6322 Spring Steel Head Gasket - Optional \$87.09
CBR954RR 13.5:1 Comp. <i>Cylinder boring and replating required.</i>	2002-04	75 x 54	76.00	980cc	CK162 gaskets not in kit	\$775.00	4855M07600	\$190.00	2992XG	S688 CW17	W6322 Optional - Spring Steel Head Gasket \$87.09
CBX1000 10.25:1 Comp. 1146.6cc	1979-82	67 x 53.4	67.50	1147cc			4218M06750	\$160.00	2658XC	S522 CW15	
CBR1000F CBR1000 Big One 12:1 Comp.	1987-91 1993-96	79 x 53.50	79.00	998cc	*R1049	B.O.D.	*4424M07900	B.O.D.	3110XG	S520 CW20	W5177 Optional - CFM Head Gasket \$83.73
CBR1000RR 13.2:1 Comp.	2004-07	75 x 56.50	75.00	998cc	CK186 gaskets not in kit	\$775.00	4898M07500	\$180.00	2953XG	S686 CW17	W6387 Optional - MLS Head Gasket \$87.90
RVT1000R/RC51 12.7:1 Comp.	2000-06	100 x 63.6	100.00	999cc	*CK118	B.O.D.	*4742M10000	B.O.D.	3937XS	S551 W5860	Must use OEM Head Gasket
CBR1000RR 13.5:1 Comp. ArmorGlide® skirt coat	2008-15	75 x 55.1	76	1025cc	CK229	\$775.00	40034M07600	\$180.00	2992XG	S688 CW17	W6891 \$98.12
CBR1000RR 13.5:1 Comp. ArmorGlide® skirt coat	2008-15	75 x 55.1	78	1080cc	CK230	\$775.00	40034M07800	\$180.00	3071XG	S688 CW17	
CB1100F 10.25:1 Comp. <i>Cylinder boring only</i>	1983	70 x 69	72.00	1123cc	K1123 Base gaskets not in kit	\$700.00	4294M07200	\$160.00	2835XC	S523 CW17	W3924 CFM20 Head Gasket \$56.05 W6048 Opt'l Copper Base Gasket \$34.75 H118SL Opt'l Sleeve \$99.95
CBR1100XX 11.0:1 Comp. <i>Cylinder boring only</i>	1997-03	79 x 58	81.00	1195cc	CK100	\$830.00	4682M08100	\$180.00	3189XG	S376 CW19	W5783 Spring Steel Head Gasket \$90.56
VTX1800 8:1 Comp.	2002-08	101 x 112	101mm	1795cc	CK232	\$525.00	40042M10100	\$190.00	10100XS	S657 W6045	W6166 Head/Base Gasket \$159.99

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.