

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

# KAWASAKI

## Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
<b>KDX50</b>	2003-06	41 x 37.8	41.00	<b>PK1665</b>	\$129.02	826M04100	\$91.87	1614CD	S563	W6207	B1000	
			41.50	<b>PK1666</b>		826M04150		1634CD				
			42.00	<b>PK1667</b>	\$138.20	826M04200	\$101.05	1654CD	CW12			
			42.50	<b>PK1668</b>		826M04250		1674CD				
43.00	<b>PK1669</b>	826M04300	1693CD									
<b>KX60</b> Electrofusion Bore	1983-03	43 x 41.6	43.00	<b>PK1506</b>	\$138.71	648M04300	\$97.29	1693CD	S595	W5422	W5737	B1043
			43.50	<b>PK1507</b>		648M04350		1713CD		1985-98	1999-03	
			44.00	<b>PK1508</b>	\$148.44	648M04400	\$107.02	1732CD	CW12			
			45.00	<b>PK1509</b>		648M04500		1772CD		\$25.60	\$24.38	
<b>KX65</b> Electrofusion Bore	2000-10	44.5 x 41.6	44.50	<b>PK1177</b>	\$137.78	752M04450	\$95.22	1752CD	S595	44.5-45mm	46.5mm	B1043
			45.00	<b>PK1178</b>		752M04500		1772CD		W5932	W5889	
			46.50	<b>PK1179</b>	\$147.31	752M04650	\$104.75	1830CD	CW12	\$25.60	\$25.60	
<b>Racer's Choice GP Style KX65</b> Single Ring Electra Coated	2000-10	44.5 x 41.6	44.50			861M04450	\$115.22	1752CS	S595	W5932	B1043	
									CW12	\$25.60	\$16.96	
<b>KX80</b> Electrofusion Bore	1979-83	48 x 45.8	48.00			446M04800	\$114.25	1890CD	S288	W4033	B1006	
			48.50		446M04850	1909CD		1983		1982-83		
			49.00		446M04900	1929CD		CW14		\$25.60	\$15.82	
<b>KDX80</b> Electrofusion Bore	1980-82	48 x 45.8	48.00			446M04800	\$114.25	1890CD	S288		B1006	
			48.50		446M04850	1909CD				\$15.82		
			49.00		446M04900	1929CD		CW14			\$15.82	
<b>KX80</b>	1984-85	48 x 45.8	48.00			514M04800	\$104.08	1890CD	S517 Piston pin not included	W4033	W5272	B1006
			48.50		514M04850	1909CD		1984		1985		
			49.00		514M04900	1929CD		CW14		\$25.60	\$25.60	
<b>KDX80</b> Electrofusion Bore	1983-88	48 x 45.8	48.00			514M04800	\$104.08	1890CD	S517 Piston pin not included			B1006
			48.50		514M04850	1909CD				\$15.82		
			49.00		514M04900	1929CD						
<b>KX80</b> Electrofusion Bore	1986-87	48 x 45.8	48.00			539M04800	\$106.16	1890CD	S517 Piston pin not included	W4897	B1006	
			48.50		539M04850	1909CD		\$25.60		\$15.82		
			49.00		539M04900	1929CD						
<b>KX80</b> Pro-Lite™ International Bore - not available in the U.S.	1988-00	47 x 45.8	47.00			669M04700	\$102.64	1850CD	S517	W5117	W5673	B1006
								1988-90		1998-00		
								CW14		\$25.60	\$25.60	
<b>KX80</b> Pro-Lite™ Electrofusion Bore	1988-90	48 x 45.8	48.00	<b>PK1296</b>	\$154.02	644M04800	\$112.60	1890CD	S517	W5117	B1006	
			48.50	<b>PK1297</b>		644M04850		1909CD		\$25.60	\$15.82	
			49.00	<b>PK1298</b>	\$165.27	644M04900	\$123.85	1929CD	CW14			
50.00	<b>PK1299</b>	644M05000	1969CD									
<b>KX80</b> Pro-Lite™ Electrofusion Bore	1991-97	48 x 45.8	48.00	<b>PK1300</b>	\$154.02	644M04800	\$112.60	1890CD	S517	W5273	B1006	
			48.50	<b>PK1301</b>		644M04850		1909CD		\$25.60	\$15.82	
			49.00	<b>PK1302</b>	\$165.27	644M04900	\$123.85	1929CD	CW14			
			50.00	<b>PK1303</b>		644M05000		1969CD				
<b>KX80</b> Pro-Lite™ Electrofusion Bore	1998-00	48 x 45.8	48.00	<b>PK1150</b>	\$154.02	644M04800	\$112.60	1890CD	S517	W5673	B1006	
			48.50	<b>PK1151</b>		644M04850		1909CD		\$25.60	\$15.82	
			49.00	<b>PK1152</b>	\$165.27	644M04900	\$123.85	1929CD	CW14			
			50.00	<b>PK1153</b>		644M05000		1969CD				
<b>KX85</b> Pro-Lite™ Electrofusion Bore	2001-11	48.5 x 45.8	48.50	<b>PK1187</b>	\$147.25	782M04850	\$103.00	1909CD	S517	W5985	B1006	
			49.00	<b>PK1188</b>		782M04900		1929CD		\$28.43	\$15.82	
			49.50	<b>PK1189</b>	\$157.56	782M04950	\$113.31	1949CD	CW14			
			50.50	<b>PK1190</b>		782M05050		1988CD				
<b>Racer's Choice GP Style KX85</b> Single Ring Electra Coated	2001-11	48.5 x 45.8	48.50	<b>PK1762</b>	\$168.89	862M04850	\$124.64	1909CS	S517	W5985	B1006	
									CW14	\$28.43	\$15.82	
<b>All 100's KE100</b> Cyl. sleeving or replating req'd for KE100 & KM100 oversizes	1974-82 1986-00	49.5 x 51.8	49.50			369M04950	\$100.75	1949CD	S517 Piston pin not included		B1006	
			50.00			369M05000		1969CD		\$15.82		
			50.50			369M05050		1988CD				

Fuel Management  
Crankshafts  
Cams/Valves  
Clutch  
Top End  
Can-Am  
ATV  
European  
Dirt  
Street  
Honda  
Dirt  
ATV  
Street  
Kawasaki  
Dirt  
ATV  
Street  
KTM  
Dirt  
ATV  
Street  
Polaris  
ATV  
Suzuki  
Dirt  
ATV  
Street  
Yamaha  
Dirt  
ATV  
Street  
PWC  
Sleeves  
Rings  
Accessories  
Apparel



# KAWASAKI

## Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Fuel Management	<b>KX100</b> Electrofuson Bore	1995-97	52.5 x 45.8	52.50 53.00 54.50	<b>PK1281</b> <b>PK1282</b> <b>PK1283</b>	\$160.36 \$179.55	651M05250 651M05300 651M05450	\$112.63 \$123.88	2067CD 2087CD 2146CD	S288 CW14	52.5-53mm W5465 \$31.91 54.5mm W5668 \$39.85	B1006 \$15.82
Crankshafts	<b>KX100</b> Electrofuson Bore	1998-11	52.5 x 45.8	52.50 53.00 54.50	<b>PK1154</b> <b>PK1155</b> <b>PK1156</b>	\$162.60 \$179.55	651M05250 651M05300 651M05450	\$112.63 \$123.88	2067CD 2087CD 2146CD	S288 CW14	52.5-53mm W5674 \$34.15 54.5mm W5675 \$39.85	B1006 \$15.82
Cams/Valves	<b>KX125</b> Electrofuson Bore	1978-81	56 x 50.6	56.00 57.00			438M05600 438M05700	\$189.65	2205CD 2244CD	S270 Piston pin not included CW16	W4775 1978-79 \$28.08 W4776 1980-81 \$24.16	B1016 \$16.96
Clutch	<b>KX125</b> Electrofuson Bore	1982-85	56 x 50.6	56.00 56.50 57.00			486M05600 486M05650 486M05700	\$157.83	2205CD 2224CD 2244CD	S270 Piston pin not included CW16	W4774 1982 \$24.16 W4034 1983 \$24.16 W4035 1984 \$39.85 W4036 1985	B1008 \$16.96
Can-Am	<b>KX125</b> Electrofuson Bore	1986	56 x 50.6	56.00 56.50 57.00			540M05600 540M05650 540M05700	\$128.55	2205CS 2224CS 2244CS	S270 CW16	W4036 \$39.85	B1008 \$16.96
ATV	<b>KX125</b> Electrofuson Bore	1987	56 x 50.6	56.00 56.50 57.00			555M05600 555M05650 555M05700	\$133.64	2205CS 2224CS 2244CS	S514 CW16	W4036 \$39.85	B1008 \$16.96
European	<b>KX125</b> Pro-Lite™ Single Ring Electrofuson Bore	1988-89	56 x 50.6	56.00 56.50 57.00			566M05600 566M05650 566M05700	\$157.83	2205CS 2224CS 2244CS	S514 CW16	W5118 1988 \$39.85 W5183 1989	B1008 \$16.96
Dirt	<b>KX125</b> Pro-Lite™ Electrofuson Bore	1989	56 x 50.6	56.00 56.50 57.00			578M05600 578M05650 578M05700	\$131.83 \$168.00	2205CS 2224CS 2244CS	S514 CW16	W5183 \$39.85	B1008 \$16.96
ATV	<b>KX125</b> Pro-Lite™ Electrofuson Bore	1990	56 x 50.6	56.00 56.50 57.00			589M05600 589M05650 589M05700	\$160.79	2205CS 2224CS 2244CS	S514 CW16	W5224 \$39.85	B1008 \$16.96
Street	<b>KX125</b> Pro-Lite™ Electrofuson Bore	1991	56 x 50.6	56.00 56.50 57.00	<b>PK1749</b> <b>PK1750</b> <b>PK1751</b>	\$206.06	603M05600 603M05650 603M05700	\$149.25	2205CS 2224CS 2244CS	S514 CW16	W5266 \$39.85	B1008 \$16.96
Honda	<b>KX125</b> Pro-Lite™ Electrofuson Bore	1992	54 x 54.5	54.00 54.50 55.00			616M05400 616M05450 616M05500	\$149.82	2126CS 2146CS 2165CS	S514 CW16	W5320 \$39.85	B1008 \$16.96
Dirt	<b>KX125</b> Pro-Lite™ Electrofuson Bore	1993	54 x 54.5	54.00 54.50 55.00	<b>PK1752</b> <b>PK1753</b> <b>PK1754</b>	\$213.99	626M05400 626M05450 626M05500	\$157.18	2126CS 2146CS 2165CS	S514 CW16	W5349 \$39.85	B1008 \$16.96
ATV	<b>KX125</b> A Cylinder Pro-Lite™ Electrofuson Bore	1994	54 x 54.5	54.00 54.50 55.00			640M05400 640M05450 640M05500	\$159.64	2126CS 2146CS 2165CS	S467 CW15	W5349 \$39.85	B1013 \$16.96
Street	<b>KX125</b> B Cylinder Pro-Lite™ Electrofuson Bore	1994	54 x 54.5	54.00 54.50 55.00			640M05403 640M05450 640M05500	\$159.64	2126CS 2146CS 2165CS	S467 CW15	W5349 \$39.85	B1013 \$16.96
Yamaha	<b>KX125</b> Pro-Lite™ Electrofuson Bore	1995-97	54 x 54.5	54.00 54.50 55.00 56.00			652M05400 652M05450 652M05500 652M05600	\$132.01 \$145.19	2126CS 2146CS 2165CS 2205CS	S467 CW15	W5455 \$39.85	B1013 \$16.96
Dirt	<b>KX125</b> Pro-Lite™ Electrofuson Bore	1998	54 x 54.5	54.00 56.00	<b>PK1755</b> <b>PK1756</b>	\$160.30 \$172.61	719M05400 719M05600	\$123.06 \$135.37	2126CS 2205CS	S467 CW15	W5666 \$37.24	B1013 \$16.96
ATV	<b>KX125</b> Pro-Lite™ Electrofuson Bore	1999-00	54 x 54.5	54.00 56.00	<b>PK1608</b> <b>PK1609</b>	\$180.19 \$192.80	741M05400 741M05600	\$125.99 \$138.60	2126CS 2205CS	S467 CW15	W5666 \$37.24	B1013 \$16.96
PWC	<b>KX125</b> Pro-Lite™ Electrofuson Bore	2001-02	54 x 54.5	54.00 56.00	<b>PK1502</b>	\$174.63	783M05400 783M05600	\$114.99 \$126.51	2126CS 2205CS	S467 CW15	W5901 \$42.68	B1013 \$16.96
Sleeves	<b>KX125</b> Pro-Lite™ Electrofuson Bore	2001-02	54 x 54.5	54.00 56.00	<b>PK1605</b>	\$199.20	788M05400 788M05800	\$139.56 \$153.53	2126CS 2284CS	S632 CW15	W5901 \$42.68	B1013 \$16.96
Rings	<b>Racer's Choice GP Style</b> <b>KX125</b> Electra Coated No intake window. Pinned on centerline.	2001-02	54 x 54.5	54.00								
Accessories												
Apparel												

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

# KAWASAKI

## Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
<b>KX125</b> Nikasil Bore	2003	54 x 54.5	54.00 56.00	<b>PK1601</b>	\$174.63	822M05400 822M05600	\$114.99 \$126.51	2126CS 2205CS	S467  CW15	W6253 \$42.68	<b>B1013</b> \$16.96
<b>Racer's Choice Flat Top Conversion KX125</b> <i>No intake window. Pinned on centerline.</i>	1995-08	54 x 54.5	54.00 56.00			755M05400 755M05600	\$141.14 \$164.73	2126CS 2205CS	S467  CW15	W5455 W5901 1995-97 2001-02 \$39.85 \$42.68 W5666 W6109 1998-00 2003 \$37.24 \$42.68	<b>B1013</b> \$16.96
<b>Racer's Choice GP Style KX125</b> Electra Coated <i>No intake window. Pinned on centerline.</i>	2003-08	54 x 54.5	54.00	<b>PK1606</b>	\$199.20	788M05400 788M05800	\$139.56 \$153.53	2126CS 2284CS	S632  CW15	W6253 \$42.68	<b>B1013</b> \$16.96
<b>KX125</b> Pro-Lite™ Nikasil Bore	2004-08	54 x 54.5	54.00 56.00	<b>PK1603</b> <b>PK1604</b>	\$169.17 \$180.12	834M05400 834M05600	\$109.53 \$120.48	2126CS 2205CS	S467  CW15	W6253 \$42.68	<b>B1013</b> \$16.96
<b>KDX175</b> Electrofusion Bore	1980-82	66 x 50.6	66.00 66.50 67.00			469M06600 469M06650 469M06700	\$140.74	2598CD 2618CD 2638CD	S255 <i>Piston pin not included</i> CW16		<b>B1016</b> 1980-81 \$16.96
<b>KDX200</b> Pro-Lite™ Electrofusion Bore	1986-88	66 x 58	66.00 66.50 67.00 67.50 68.00	<b>PK1493</b> <b>PK1494</b> <b>PK1495</b>	\$219.18	711M06600 711M06650 711M06700 711M06750 711M06800	\$159.64   \$175.58	2598CD 2618CD 2638CD 2658CD 2677CD	S255  CW16	W5225 \$42.58	<b>B1008</b> \$16.96
<b>KDX200</b> Pro-Lite™ Electrofusion Bore	1989-94	66 x 58	66.00 66.50 67.00 67.50 68.00	<b>PK1496</b> <b>PK1497</b> <b>PK1498</b>	\$220.50	711M06600 711M06650 711M06700 711M06750 711M06800	\$159.64   \$175.58	2598CD 2618CD 2638CD 2658CD 2677CD	S255  CW16	W5252 \$43.90	<b>B1008</b> \$16.96
<b>KDX200</b> Pro-Lite™ Electrofusion Bore	1995-96	66 x 58	66.00 66.50 67.00 67.50 68.00	<b>PK1499</b> <b>PK1500</b> <b>PK1501</b>	\$223.59	711M06600 711M06650 711M06700 711M06750 711M06800	\$159.64   \$175.58	2598CD 2618CD 2638CD 2658CD 2677CD	S255  CW16	W5456 \$46.99	<b>B1008</b> \$16.96
<b>KDX220</b> Pro-Lite™ Electrofusion Bore	1998-05	69 x 58	69.00 70.00	<b>PK1599</b> <b>PK1600</b>	\$231.64	750M06900 750M07000	\$170.78	2717CD 2756CD	S259  CW16	W5856 \$43.90	<b>B1008</b> \$16.96
<b>KX250</b> <b>KDX250</b> Electrofusion Bore	1978-86 1980-82	70 x 64.9	70.00 70.50 71.00 71.50 72.00			439M07000 439M07050 439M07100 439M07150 439M07200	\$162.06   \$178.27	2756CD 2776CD 2795CD 2815CD 2835CD	S513  CW18	<i>KX250 only</i> W4899 1985-86 \$46.99	<b>B1022</b> \$16.96
<b>KX250</b> <b>KDX250</b> Electrofusion Bore	1978-86 1980-84	70 x 64.9	70.00 70.50 71.00 71.50 72.00	<b>PK1610</b> <b>PK1611</b> <b>PK1612</b> <b>PK1613</b> <b>PK1614</b>	\$205.60	439M07000 439M07050 439M07100 439M07150 439M07200	\$162.06   \$178.27	2756CD 2776CD 2795CD 2815CD 2835CD	S513  CW18	W4037 1983-84 \$26.58	<b>B1022</b> \$16.96
<b>KX250</b> Electrofusion Bore	1985-86	70 x 64.9	70.00 70.50 71.00 71.50 72.00	<b>PK1615</b> <b>PK1616</b> <b>PK1617</b> <b>PK1618</b> <b>PK1619</b>	\$226.01	439M07000 439M07050 439M07100 439M07150 439M07200	\$162.06   \$178.27	2756CD 2776CD 2795CD 2815CD 2835CD	S513  CW18	W4899 \$46.99	<b>B1022</b> \$16.96
<b>KX250</b> Pro-Lite™ Electrofusion Bore	1987	67.4 x 70	67.40 68.00 68.50 69.00 69.50			556M06740 556M06800 556M06850 556M06900 556M06950	\$161.67   \$177.83	2652CD 2677CD 2697CD 2717CD 2736CD	S508  CW18	W5119 \$46.56	<b>B1022</b> \$16.96
<b>KX250</b> Pro-Lite™ Electrofusion Bore	1988-89	67.4 x 70	67.40 68.00 68.50 69.00 69.50	<b>PK1757</b> <b>PK1758</b> <b>PK1759</b> <b>PK1760</b> <b>PK1761</b>	\$225.19	556M06740 556M06800 556M06850 556M06900 556M06950	\$161.67   \$177.83	2652CD 2677CD 2697CD 2717CD 2736CD	S508  CW18	W5120 \$46.56	<b>B1022</b> \$16.96

Fuel Management  
Crankshafts  
Cams/Valves  
Clutch  
Top End  
Can-Am  
ATV  
European  
Dirt  
Street  
Honda  
Dirt  
ATV  
Street  
Kawasaki  
Dirt  
ATV  
Street  
KTM  
Dirt  
ATV  
Street  
Polaris  
ATV  
Suzuki  
Dirt  
ATV  
Street  
Yamaha  
Dirt  
ATV  
Street  
PWC  
Sleeves  
Rings  
Accessories  
Apparel



# KAWASAKI

## Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Fuel Management	<b>KDX250</b> Pro-Lite™ Electrofusion Bore	1991-94	67.4 x 70	67.40 68.00 68.50			607M06740 607M06800 607M06850	\$172.55	2652CD 2677CD 2697CD	S508 CW18	W5758 \$49.82	B1022 \$16.96
Crankshafts	<b>KX250</b> Pro-Lite™ Electrofusion Bore	1990-91	67.4 x 70	67.40 68.00 68.50	PK1620 PK1621 PK1622	\$236.96	607M06740 607M06800 607M06850	\$172.55	2652CD 2677CD 2697CD	S508 CW18	W5275 \$49.82	B1022 \$16.96
Cams/Valves	<b>KX250</b> Pro-Lite™ Electrofusion Bore	1992	66.4 x 72	66.40 67.00 67.50 68.50	PK1284 PK1285 PK1286 PK1287	\$223.46	617M06640 617M06700 617M06750 617M06850	\$156.68	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5321 \$49.82	B1022 \$16.96
Clutch	<b>KX250</b> Pro-Lite™ Electrofusion Bore	1992	66.4 x 72	66.40 67.00 67.50 68.50	PK1284 PK1285 PK1286 PK1287	\$223.46	617M06640 617M06700 617M06750 617M06850	\$156.68	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5321 \$49.82	B1022 \$16.96
Top End	<b>Racer's Choice 250cc</b> <b>KX250</b> Single Ring	1992	66.4 x 72	66.40	PK1830	\$200.96	737M06640	\$184.00	2614CS	S508 CW18	W5321 \$49.82	B1022 \$16.96
Can-Am	<b>KX250</b> Pro-Lite™ Electrofusion Bore	1993-01	66.4 x 72	66.40 67.00 67.50 68.50	PK1288 PK1289 PK1290 PK1291	\$223.46	617M06640 617M06700 617M06750 617M06850	\$156.68	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5350 \$49.82	B1022 \$16.96
ATV	<b>KX250</b> Pro-Lite™ Electrofusion Bore	1993-01	66.4 x 72	66.40 67.00 67.50 68.50	PK1288 PK1289 PK1290 PK1291	\$223.46	617M06640 617M06700 617M06750 617M06850	\$156.68	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5350 \$49.82	B1022 \$16.96
European	<b>KX250</b> Pro-Lite™ Electrofusion Bore	1993-01	66.4 x 72	66.40 67.00 67.50 68.50	PK1288 PK1289 PK1290 PK1291	\$223.46	617M06640 617M06700 617M06750 617M06850	\$156.68	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5350 \$49.82	B1022 \$16.96
Dirt	<b>Racer's Choice 250cc</b> <b>KX250</b> Single Ring	1993-01	66.4 x 72	66.40	PK1623	\$200.96	737M06640	\$184.00	2614CS	S508 CW18	W5350 \$49.82	B1022 \$16.96
Street	<b>Racer's Choice 250cc</b> <b>KX250</b> Single Ring	1993-01	66.4 x 72	66.40	PK1623	\$200.96	737M06640	\$184.00	2614CS	S508 CW18	W5350 \$49.82	B1022 \$16.96
Honda	<b>KX250</b> Pro-Lite™ Electrofusion Bore	2002-03	66.4 x 72	66.40 67.50	PK1504	\$218.35	799M06640 799M06750	\$147.29	2614CD 2658CD	S508 CW18	W5350 \$49.82	B1022 \$16.96
Dirt	<b>KX250</b> Pro-Lite™ Electrofusion Bore	2004	66.4 x 72	66.40 67.50	PK1505	\$226.12	799M06640 799M06750	\$147.29	2614CD 2658CD	S508 CW18	66.4 mm W5350 67.5mm W6252 \$48.67 W6354 \$47.20	B1022 \$16.96
ATV	<b>KX250</b> Pro-Lite™ Electrofusion Bore	2004	66.4 x 72	66.40 67.50	PK1505	\$226.12	799M06640 799M06750	\$147.29	2614CD 2658CD	S508 CW18	66.4 mm W5350 67.5mm W6252 \$48.67 W6354 \$47.20	B1022 \$16.96
Street	<b>KX250</b> Pro-Lite™ Electrofusion Bore	2004	66.4 x 72	66.40 67.50	PK1505	\$226.12	799M06640 799M06750	\$147.29	2614CD 2658CD	S508 CW18	66.4 mm W5350 67.5mm W6252 \$48.67 W6354 \$47.20	B1022 \$16.96
Kawasaki	<b>Racer's Choice 250cc</b> <b>KX250</b> Single Ring Electra Coated	2002-04	66.4 x 72	66.40			800M06640	\$184.18	2614CS	S508 CW18	W5350 2002-03 W6252 2004 \$49.82 \$48.67	B1022 \$16.96
Dirt	<b>Racer's Choice 250cc</b> <b>KX250</b> Single Ring Electra Coated	2002-04	66.4 x 72	66.40			800M06640	\$184.18	2614CS	S508 CW18	W5350 2002-03 W6252 2004 \$49.82 \$48.67	B1022 \$16.96
ATV	<b>KX250</b> Pro-Lite™ Electrofusion Bore	2005-08	66.4 x 72	66.40 68.50	PK1379 PK1380	\$210.19 \$224.91	843M06640 843M06850	\$147.29 \$162.01	2614CD 2697CD	S508 CW18	W6324 2005-07 \$45.94	B1022 \$16.96
Street	<b>KX250</b> Pro-Lite™ Electrofusion Bore	2005-08	66.4 x 72	66.40			844M06640	\$184.18	2614CS	S508 CW18	W6324 2005-07 \$45.94	B1022 \$16.96
KTM	<b>Racer's Choice 250cc</b> <b>KX250</b> Single Ring Electra Coated	2005-08	66.4 x 72	66.40			844M06640	\$184.18	2614CS	S508 CW18	W6324 2005-07 \$45.94	B1022 \$16.96
Dirt	<b>Racer's Choice 250cc</b> <b>KX250</b> Single Ring Electra Coated	2005-08	66.4 x 72	66.40			844M06640	\$184.18	2614CS	S508 CW18	W6324 2005-07 \$45.94	B1022 \$16.96
ATV	<b>KX500</b> Electrofusion Bore	1988	86 x 86	86.00 86.50 87.00 87.50 88.00			575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61 \$211.87	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5121 \$52.67	B1036 \$18.09
Street	<b>KX500</b> Electrofusion Bore	1988	86 x 86	86.00 86.50 87.00 87.50 88.00			575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61 \$211.87	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5121 \$52.67	B1036 \$18.09
Polaris	<b>KX500</b> Electrofusion Bore	1988	86 x 86	86.00 86.50 87.00 87.50 88.00			575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61 \$211.87	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5121 \$52.67	B1036 \$18.09
ATV	<b>KX500</b> Electrofusion Bore	1989-90	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1624 PK1625 PK1626 PK1627 PK1628	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5276 \$52.67	B1036 \$18.09
Suzuki	<b>KX500</b> Electrofusion Bore	1989-90	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1624 PK1625 PK1626 PK1627 PK1628	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5276 \$52.67	B1036 \$18.09
Dirt	<b>KX500</b> Electrofusion Bore	1989-90	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1624 PK1625 PK1626 PK1627 PK1628	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5276 \$52.67	B1036 \$18.09
ATV	<b>KX500</b> Electrofusion Bore	1991-04	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1629 PK1630 PK1631 PK1632 PK1633	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5277 \$52.67	B1036 \$18.09
Street	<b>KX500</b> Electrofusion Bore	1991-04	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1629 PK1630 PK1631 PK1632 PK1633	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5277 \$52.67	B1036 \$18.09
Yamaha	<b>KX500</b> Electrofusion Bore	1991-04	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1629 PK1630 PK1631 PK1632 PK1633	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5277 \$52.67	B1036 \$18.09
Dirt	<b>KX500</b> Electrofusion Bore	1991-04	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1629 PK1630 PK1631 PK1632 PK1633	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5277 \$52.67	B1036 \$18.09
ATV	<b>KX500</b> Electrofusion Bore	1991-04	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1629 PK1630 PK1631 PK1632 PK1633	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5277 \$52.67	B1036 \$18.09
Street	<b>KX500</b> Electrofusion Bore	1991-04	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1629 PK1630 PK1631 PK1632 PK1633	\$263.37	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.61	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5277 \$52.67	B1036 \$18.09

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

# KAWASAKI

## Motorcycle • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
<b>KXL110</b> 11:1 Comp.	2002-09	53 x 50.6	53.50 54.00 54.50 55.00			4875M05350	\$128.26	2106XE	S592	W6388
						4875M05400		2126XE		\$44.59
						4875M05450	\$141.09	2146XE	CW13	
						4875M05500		2165XE		
<b>KLX125</b> 11:1 High Comp.	2002-06	57 x 48.8	57.00 57.50 58.00 58.50 59.00 61.00			4815M05700	\$116.61	2244XE	S593	57-59mm
						4815M05750		2264XE		61mm
						4815M05800		2283XE	CW14	W6209
						4815M05850	\$128.26	2303XE		2002-05
						4815M05900		2323XE		2002-05
						4815M06100		2402XA		\$34.15
<b>KX250F</b> 13.5:1 Stock Comp.	2004-05	77 x 53.6	77.00 79.00	PK1237 PK1238	\$255.66 \$274.73	4842M07700	\$187.97	7700YC	S677	77mm
						4842M07900	\$206.77	3110XG		79mm
<b>KX250F</b> 14.1:1 Comp.	2004-05	77 x 53.6	77.00	PK1239	\$295.41	4843M07700	\$227.45	7700YC	S677	W6255
<b>KX250F</b> 13.5:1 Comp. <b>290cc Big Bore Cylinder Kit</b> ArmorGlide skirt coat • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & cylinder.	2004-08	77 x 53.6	83.00	CK219	\$850.13	4983M08300	\$227.45	3268ZG	S677	W6675
<b>KX250F</b> 13.5:1 Comp. ArmorGlide skirt coat	2006	77 x 53.6	77.00 79.00	PK1596 PK1238	\$246.98 \$274.73	4904M07700	\$179.02	7700YC	S677	77mm
						4842M07900	\$206.77	3110XG		79mm
<b>KX250F</b> 13.5:1 Comp. ArmorGlide skirt coat	2007-08	77 x 53.6	77.00 79.00	PK1598 PK1238	\$255.93 \$274.73	4920M07700	\$187.97	7700YC	S677	77mm
						4842M07900	\$206.77	3110XG		79mm
<b>KX250F</b> 14:1 Comp. ArmorGlide skirt coat	2007-08	77 x 53.6	77.00	PK1597	\$295.41	4927M07700	\$227.45	7700YC	S677	W6255
<b>KX250F Racers Choice</b> 14:1 High Comp. Boxed forgings Shot peened Titanium Nitride rings ArmorGlide skirt coat	2007-09	77 x 53.6	77.00			RC850M07700	\$282.37	7700YCA	S677	W6661
<b>KX250F</b> 13.5:1 Comp. ArmorGlide skirt coat	2009	77 x 53.6	77.00 79.00	PK1827 PK1238	\$257.94 \$274.73	4920M07700	\$187.97	7700YC	S677	77mm
						4842M07900	\$206.77	3110XG		79mm
<b>KX250F</b> 14:1 Comp. ArmorGlide skirt coat	2009	77 x 53.6	77.00	PK1826	\$297.42	4927M07700	\$227.45	7700YC	S677	W6661
<b>KX250F</b> 13.5:1 Comp. <b>290cc Big Bore piston - cylinder required.</b> ArmorGlide skirt coat	2009	77 x 53.6	83.00			4983M08300	\$227.45	3268ZG	S677	TBA
<b>KX250F</b> 13.2:1 Std. Comp. ArmorGlide skirt coat	2010	77 x 53.6	77.00	PK1846	\$257.94	40009M07700	\$187.97	7700YC	S677	W6661
<b>KX250F</b> 14.2:1 High Comp. ArmorGlide skirt coat	2010	77 x 53.6	77.00	PK1847	\$297.42	40010M07700	\$227.45	7700YC	S677	W6661
<b>KX250F Racers Choice</b> 14.2:1 High Comp. Boxed forgings Shot peened Titanium Nitride rings ArmorGlide skirt coat	2010	77 x 53.6	77.00			RC886M07700	\$282.37	7700YCA	S677	W6661
<b>KX250F</b> <b>NEW</b> 13.5:1 Comp. ArmorGlide skirt coat	2011	77 x 53.6	77.00			40019M07700	\$187.97	7700YC	S677	TBA
<b>KX250F</b> 14.5:1 High Comp. ArmorGlide skirt coat	2011	77 x 53.6	78.00			40020M07700	\$206.77	7700YC	S677	TBA

Fuel Management  
Crankshafts  
Cams/Valves  
Clutch  
Top End  
Can-Am  
ATV  
European  
Dirt  
Street  
Honda  
Dirt  
ATV  
Street  
Kawasaki  
Dirt  
ATV  
Street  
KTM  
Dirt  
ATV  
Street  
Polaris  
ATV  
Suzuki  
Dirt  
ATV  
Street  
Yamaha  
Dirt  
ATV  
Street  
PWC  
Sleeves  
Rings  
Accessories  
Apparel



- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

# KAWASAKI

## Motorcycle • 4-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Fuel Management	<b>KLX300</b> 11:1 Comp. <i>Electrofusion Bore - Cylinder sleeving or replating required for oversizes.</i>	1997-06	78 x 61.2	78.00 80.00			4630M07800 4630M08000	\$169.54 \$186.48	3071XG 3150XG	78mm S533 80mm S523 CW17	80mm W5924 1997-07 W5567 \$42.68 \$49.82
Crankshafts											
Cams/Valves	<b>KLX400</b> 12.2:1 Stock Comp. Nikasil Bore	2003-06	90 x 62.6	90.00 92.00	PK1659 PK1660	\$252.80 \$271.19	4713M09000 4713M09200	\$184.01 \$202.40	35433XR 3622XR	S549	W5881 \$68.79
Clutch											
Top End	<b>KLX400</b> 13.5:1 High Comp. Nikasil Bore	2003-06	90 x 62.6	90.00 92.00	PK1661 PK1662	\$261.72 \$281.02	4714M09000 4714M09200	\$192.93 \$212.23	35433XR 3622XR	S549	W5881 \$68.79
Can-Am	<b>KLX400</b> <b>440cc Big Bore Cylinder Kit</b> 12.5:1 Comp. ArmorGlide skirt coat	2003-06	90 x 62.6	94.50	PK1663 CK144	\$287.79 \$986.28	4795M09450	\$219.00	3720XP	S549 CW20	W6103 \$68.79
ATV											
European	Nikasil Bore • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & cylinder.										
Dirt											
Street											
Honda	<b>KLX400</b> <b>440cc Big Bore Cylinder Kit</b> 13.5:1 High Comp. ArmorGlide skirt coat	2003-06	90 x 62.6	94.50	PK1664 CK145	\$294.37 \$1,012.81	4796M09450	\$225.58	3720XP	S549 CW20	W6103 \$68.79
Dirt											
ATV											
Street											
Kawasaki	<b>KX450F</b> 12:1 Comp. ArmorGlide skirt coat	2006-08	96 x 62.1	96.00 98.00	PK1403 PK1404	\$262.75 \$281.52	4900M09600 4900M09800	\$187.54 \$206.31	9600ZV 9800ZV	S682 CW19	96mm W6434 \$75.21 98mm W6435
Dirt											
ATV	<b>KX450F</b> 13:1 Comp. ArmorGlide skirt coat	2006-08	96 x 62.1	96.00 98.00	PK1405 PK1406	\$295.16 \$310.16	4901M09600 4901M09800	\$219.95 \$234.95	9600ZV 9800ZV	S682 CW19	96mm W6434 \$75.21 98mm W6435
Street											
KTM	<b>KX450F</b> 12.5:1 Stock Comp. ArmorGlide skirt coat	2009-11	96 x 62.1	96.00	PK1841	\$253.52	4980M09600	\$187.54	9600ZV	S682 CW19	W6650 \$65.98
Dirt											
ATV	<b>KX450F</b> 13.5:1 High-Comp. ArmorGlide skirt coat	2009-11	96 x 62.1	96.00	PK1840	\$275.93	4990M09600	\$209.95	9600ZV	S682 CW19	W6650 \$65.98
Street											
Polaris	<b>KX450F Racers Choice</b> 13.7:1 High Comp. Boxed forging Shot peened Titanium Nitride rings ArmorGlide skirt coat	2009-11	96 x 62.1	96.00			RC885M09600	\$282.37	9600ZVA	S682 CW19	W6650 \$65.98
ATV											
Suzuki	<b>KLX450F</b> 12:1 Comp. ArmorGlide skirt coat	2008-11	96 x 62.1	96.00 98.00	PK1403 PK1404	\$262.75 \$281.52	4900M09600 4900M09800	\$187.54 \$206.31	9600ZV 9800ZV	S682 CW19	96mm W6434 \$75.21 98mm W6435
Dirt											
ATV	<b>KLX450F</b> 13:1 Comp. ArmorGlide skirt coat	2008-11	96 x 62.1	96.00 98.00	PK1405 PK1406	\$295.16 \$310.16	4901M09600 4901M09800	\$219.95 \$234.95	9600ZV 9800ZV	S682 CW19	96mm W6434 \$75.21 98mm W6435
Street											
Yamaha											
Dirt											
ATV											
Street											
PWC											
Sleeves											
Rings											
Accessories											
Apparel											